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**CuO/g-C₃N₄ Catalysts for Highly Selective
Electrochemical CO₂ Reduction to C₂ Products**

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I hereby declare that this dissertation is all my own work,

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Abstract

Environmental dangers and a change in the world's climate are being brought on by the atmosphere's constant increase in CO₂ concentration. The transformation of CO₂ into gasoline or manufacture feedstock by photochemical, electrochemical, thermochemical and biochemical methods using recoverable power sources to improve the human climate system is an important means to solve this problem. In particular, electrochemical CO₂ reduction (CO₂R) has become an attractive and promising pathway due to its advantages of being more energy-saving and sustainable. However, CO₂ is a stable linear molecule and the electrochemical CO₂R process is a multi-step effect involving multi-nucleus transformations, so it is very challenging to transform CO₂ into C₂ and C₂₊ brands with higher energy densities. The transformation of CO₂ to polycarbonate products is only significantly catalyzed by copper according to research, due to its moderate binding strength to *CO intermediates enabling further reaction of *CO intermediates to generate C₂ and C₂₊ products. Herein, in this dissertation, copper oxide/graphite phase carbon nitride (CuO/g-C₃N₄) composite was designed and prepared to improve the electrochemical CO₂R activity as well as the capacity of producing C₂. The CuO/g-C₃N₄ composite was produced by wet chemical assisted hydrothermal processing in alkaline conditions using copper nitrate as the precursor, while the g-C₃N₄ was produced by heat treatment using urea. The composite is based on g-C₃N₄ with homogeneous distribution of polycrystalline copper oxide on it, which can synergistically adsorb and activate CO₂ and thus achieving high specificity of C₂ products. The Faradaic efficiency reaches 37.0 % for C₂H₄ in

an H-type electrolytic cell and 64.7 % for all C₂ products at -1.0 V vs. RHE. The partial current density is about 14 mA cm⁻² for C₂H₄. In contrast, the Faradaic efficiency of pure CuO nanosheets is 31.7 % for C₂H₄ under the same electrolytic conditions. The findings suggest that the interaction between CuO and the two dimensional g-C₃N₄ planes, which promotes CO₂ adsorption activation and C-C coupling, is the cause of high C₂ selectivity of the CuO/g-C₃N₄ composite. This research offers a practical technique to enhance the activity of electrochemical CO₂R as well as the capacity of generation of C₂ products through synergistic effects.

Keywords: Electrochemical reduction of CO₂, Graphite phase carbon nitride, Copper oxide, C₂ products

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CHAPTER I. INTRODUCTION

1.1 Motivation and Strategies for CO₂ Recycling

The conversion of low valence carbon to carbon dioxide, particularly in chemical and energy facilities, is the primary form of carbon oxidation, which is essential to the advancement of human civilization (Nitopi et al., 2019). According to statistics, the burning of fossil fuels produces in excess of thirty billion tonnes of CO₂ per year. The release of CO₂ from human activities along with the depletion of a lot of coal and oil have risen the level of CO₂ in the air, which now exceeds 390 ppm, exceeding the designated safe limit of 350 ppm. This has led to global warming and other adverse effects (Falkowski et al., 2000, Pires et al., 2011). In just the past 30 years, the air temperature of the Planet's surface has climbed by 0.6 °C, posing a serious threat to human survival (Goeppert et al., 2012). In 2015, the Paris Agreement concluded years of negotiations and reset international climate policy goals to keep warming to well below 2 °C and eventually to 1.5 °C by the end of 21st century. (Rogelj et al., 2019).

For purpose of mitigating the greenhouse effect and minimizing the level of greenhouse gas in the air, the Paris Agreement is being implemented in all regions of the world and a number of measures to reduce CO₂ emissions have been developed. However, it is challenging to drastically reduce the industrial demand for fossil fuels like coal and oil in a short amount of time, and it is inevitable that CO₂ emissions will continue to increase. Therefore, excessive CO₂ emissions cannot simply be banned (Cawley, 2011).

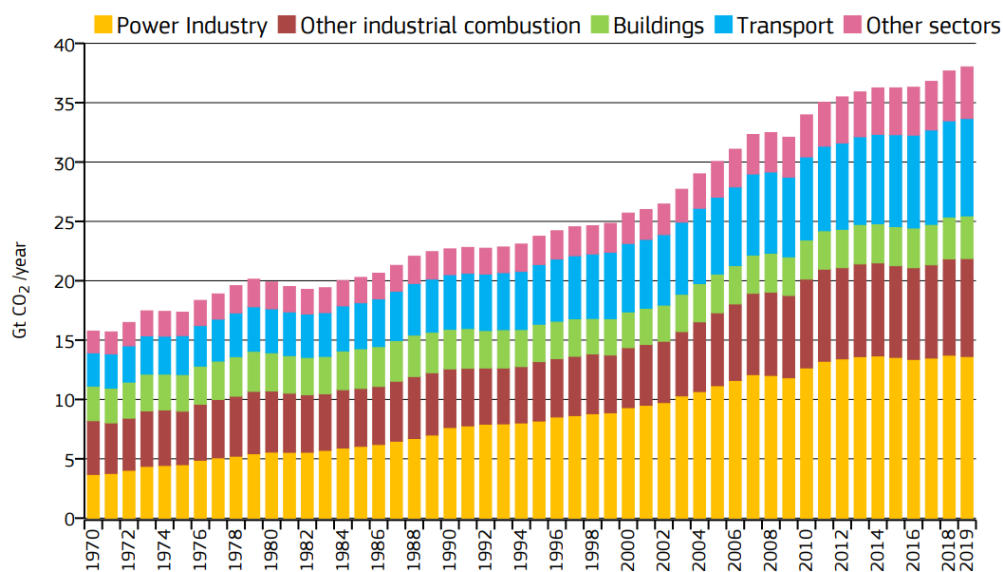


Figure 1.1 Total emissions of fossil CO₂ worldwide per year by sector, expressed in Gt CO₂/yr (Crippa et al., 2020).

Sequestration and utilization of carbon dioxide have received much attention and focus from researchers in recent years (Kohl, 2010, Olah et al., 2011, Orr Jr, 2009), such as carbon capture and sequestration (CCS) technology. CCS is the term for the capture and compression of CO₂ from industrial or other production activities by means of reversible chemisorption, physical adsorption or membrane separation, and is transported to deep underground and store with pipelines or ships (Siegelman et al., 2019). However, there are many roadblocks that must be countered before CCS technologies can advance, including the high cost of capture and storage compression (Bui et al., 2018). Nevertheless, based on the International Energy Agency’s blueprint scenario, CCS could account for 19% of global emissions reductions by 2050 (Kohl, 2010), which could be a good transitional phase measure before the full use of sustainable power sources (e.g. solar energy and wind power, etc.).

Utilization of carbon dioxide is primarily a chemical transformation of CO₂ into high-value carbon-containing chemicals for artificial carbon cycling, with much lower reaction costs and higher safety and benefits than CCS technologies (Kondratenko et al., 2013, Nielsen et al., 2018). CO₂ recovery immobilizes intermittent sources of energy into chemical production factors, allowing renewable electricity to be stored in a dense form, greatly highlighting the value of capturing CO₂ from polluting sources (Nitopi et al., 2019). There are three main types of CO₂ catalytic reduction pathways in focus at this stage: thermal catalytic reduction, which is relatively well studied, and the other two are relatively new: photocatalytic reduction and electrocatalytic reduction. Among thermal catalysis, several homogeneous and multiple catalysts have been used for CO₂ hydrogenation and reached industrial level, such as Cu/SiO₂ composite catalysts for CO and Cu-ZnO/Al₂O₃ composite catalysts for methanol (Bansode and Urakawa, 2014, Chen et al., 2003). Photocatalytic CO₂ reduction converts CO₂ and H₂O directly to hydrocarbons using light drive (Fu et al., 2018a, Li et al., 2016a), which can produce methane, carbon monoxide, ethane, methanol, acetaldehyde, etc. (AlOtaibi et al., 2015, Lu et al., 2017, Meng et al., 2018, Niu et al., 2014, Yu et al., 2018). Although the reaction is able to be driven by natural light, it is hard to achieve humongous industrialization due to the high fuel required for catalyst activation and the low reactivity and selectivity of the light-generated electron-hole pairs that tend to compound and deactivate (Fu et al., 2020). Contrarily, electrocatalysis uses clean energy generated by electrical energy and reacts in an aqueous solution at room temperature and pressure under mild reducing conditions. As a result, it

is environmentally friendly and transforms CO₂ into fuels and chemical materials with significant added value while using little energy.

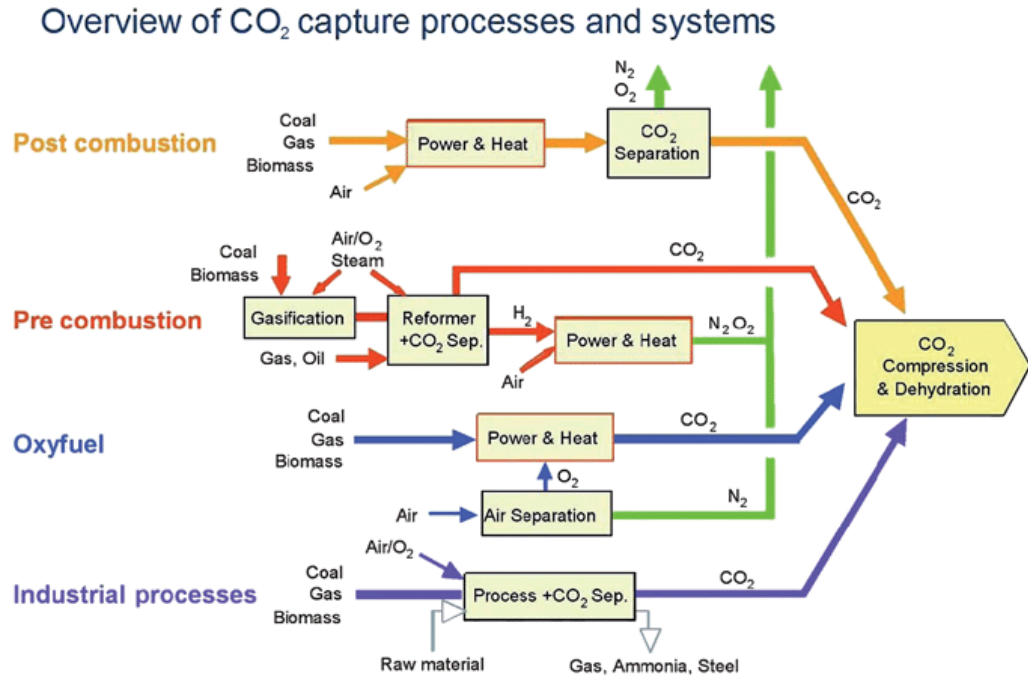


Figure 1.2 CO₂ capture options (Orr Jr, 2009).

1.2 Introduction of Electrochemical CO₂ Reduction

1.2.1 Development History of Electrochemical CO₂ Reduction

The earliest research into CO₂R dates back to 1869, when salicylic acid was produced from CO₂ (Teeter and Van Rysselberghe, 1954). As the cost of renewable electricity has fallen, electrochemical CO₂R has received increasing attention. Inorganic materials have been dominant in CO₂R research. From the beginning of the last century, the electrochemical CO₂R properties of various metallic materials that can convert CO₂ to formate (HCOO⁻), such as mercury, zinc, copper and lead, began to be investigated. In 1980s, semiconductors such as Ru were found to transform CO₂ to CH₃OH (Benson et al., 2009, Proietto et

al., 2018, Summers and Frese, 1988). In 1986, Hori et al. examined the ability of metallic copper to convert carbon dioxide into hydrocarbons like CH₄ and C₂H₄ as well as the impact of heat flux on the Faradaic efficiency for CH₄ and C₂H₄. (Hori et al., 1986). Over the next two decades, Hori et al. revealed the influence of crystalline surface, element type, electrolyte type and pressure on the selectivity and efficiency of CO₂R products (Hori et al., 1989, Hori et al., 1988, Hori et al., 2002, Hori et al., 1994) .

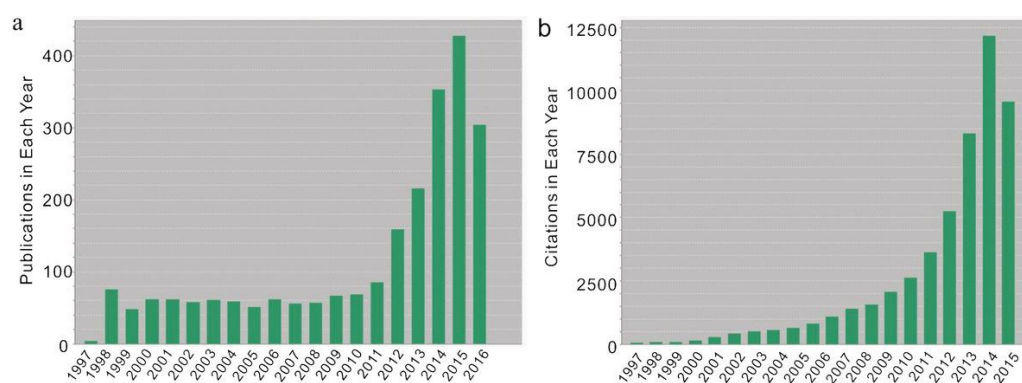


Figure 1.3 The quantity of articles and bibliography on electrochemical CO₂R during the past two decades (Zhang et al., 2017).

According to recent theoretical and experimental findings, metal electrode materials can be classified into four main categories based on the selectivity of the end products: the first category is represented by Pb, Bi, Sn, Cd, Tl and In, which have a low binding energy for the important intermediate *CO and primarily produce formate. (Hori et al., 1994, Huang et al., 2019, Zhang et al., 2017, Zhang et al., 2018b); the second group is represented by Zn, Ag, Zn, Pa and Ga, which have a fierce binding capacity for the key medium *CO and a slightly stronger adsorption capacity for *H, mainly producing carbon monoxide (Birdja et al., 2017, Jiang et al., 2018a, Rosen et al., 2015, Trindell

et al., 2017, Zhang et al., 2018a); the third group is represented by Ni, Fe, Pt and Ti, which have extremely strong C-M bonds, low hydrogen precipitation overpotentials and little reduction of CO₂, with H₂ as the main product (Nitopi et al., 2019); the fourth group is copper, which both inhibits hydrogen precipitation and has a moderate binding energy to intermediates. It provides the conditions for dimerization reactions that can generate numerous C₁, C₂ and C₂₊ products, which are prominent in the production of hydrocarbons, aldehydes and alcohols.

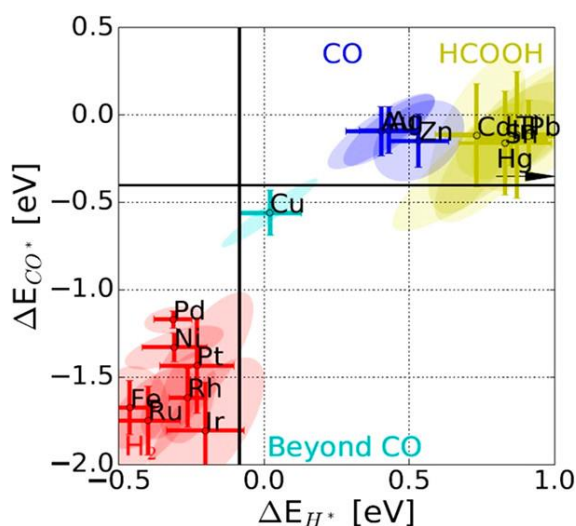


Figure 1.4 CO₂ reduction metal classification (Bagger et al., 2017).

1.2.2 Mechanism on CO₂ Reduction Reaction

The CO₂ molecule has a centrosymmetric linear structure with a C=O bond (length 0.04 Å) smaller than that in ketones, exhibiting triple bond-like properties. And it is thermodynamically inert and therefore chemically very stable, making the transformation of CO₂ into desirable ingredients by electrochemical processes very challenging (Atkins and De Paula, 2002, Greenwood and Earnshaw, 2012). The involvement of a catalyst can shorten the time required to reach equilibrium in electrochemical CO₂ reduction

reactions (CO₂RR), control the selectivity of different products and effectively inhibit the occurrence of hydrogen precipitation reactions (Elgrishi et al., 2018). CO₂RR processes are usually carried out in three steps: the initial procedure is the distribution of CO₂ molecules across the catalysts' surface by chemisorption. The C=O double bond receives high energy electrons and protons in the second step, which causes the double bond to break and the creation of C-O or C-H. The third step is that the products of the reduction reaction are desorbed from the catalyst surface (Duan et al., 2017). Table 1.1 below displays the equilibrium potentials (E°) and electrode reaction equations for the electrochemical CO₂R to multiple products. The electrochemical CO₂R reactions have similar thermodynamic equilibrium potentials to the hydrogen evolution reaction (HER), in accordance with the table. As a result, the CO₂R process in an aqueous electrolyte is accompanied by powerful competing HER side reactions, making the CO₂RR more challenging to occur (Cheng et al., 2019). In particular, with regard to the formation of C₂ and C₂₊ chemical materials, both the thermodynamic energy barrier of CO₂ activation and the thermodynamic energy barrier of C-C coupling need to be overcome. In addition to this, the creation of C-C is kinetically unfavorable compared with the creation of C-H via proton transfer to a C₁ intermediate. And because hydrocarbons and alcohols require more electrons to be transferred, the generation of hydrocarbons and alcohols by electrochemical CO₂R exhibits a greater kinetic potential barrier than the creation of C₁ chemical materials like carbon monoxide and HCOOH and therefore requires a higher overpotential (Liu et al., 2020).

Table 1.1 Some electrochemical reactions that may occur in CO₂R with their equilibrium potentials.

Reaction	E°/ (V vs. RHE)
$2H^+ + 2e^- \rightarrow H_2$	0
$CO_2 + 2H^+ + 2e^- \rightarrow HCOOH$	-0.12
$CO_2 + 2H^+ + 2e^- \rightarrow CO + H_2O$	-0.10
$CO_2 + 6H^+ + 6e^- \rightarrow CH_3OH + H_2O$	0.03
$CO_2 + 4H^+ + 4e^- \rightarrow C + 2H_2O$	0.21
$CO_2 + 8H^+ + 8e^- \rightarrow CH_4 + 2H_2O$	0.17
$2CO_2 + 2H^+ + 2e^- \rightarrow (COOH)_2$	-0.47
$2CO_2 + 8H^+ + 8e^- \rightarrow CH_3COOH + 2H_2O$	0.11
$2CO_2 + 10H^+ + 10e^- \rightarrow CH_3CHO + 3H_2O$	0.06
$2CO_2 + 12H^+ + 12e^- \rightarrow C_2H_5OH + 3H_2O$	0.09
$2CO_2 + 12H^+ + 12e^- \rightarrow C_2H_4 + 4H_2O$	0.08
$2CO_2 + 14H^+ + 14e^- \rightarrow C_2H_6 + 4H_2O$	0.14
$3CO_2 + 16H^+ + 16e^- \rightarrow C_2H_5CHO + 5H_2O$	0.09
$3CO_2 + 18H^+ + 18e^- \rightarrow C_3H_7OH + 5H_2O$	0.10

The reaction pathway for electrochemical CO₂R has been described in a variety of ways, as shown in Figure 1.5. In the electrocatalytic CO₂RR, numerous different reaction intermediates are involved, as well as multi-step proton-coupled charge transport stages, C-C coupling processes, and therefore a broad range of products from CO₂R. The relatively easy products to obtain are CO and HCOOH, as they only involve a two-step proton-coupled charge transport process. In the case of HCOOH, there are two possible reaction pathways in the metal catalytic site. The proton-coupled charge transport process forms the HCOO⁻ intermediate. For the electrochemical CO₂R to CO,

the reaction pathway is generally considered to be that the reactant CO₂ molecule undergoes a proton-coupled charge transport process at the catalytic active site to form the most critical intermediate *COOH, followed by a proton-coupled charge transport process and the removal of an H₂O molecule to form the *CO intermediate. Finally, *CO is removed from the catalytic active site. The final *CO intermediate is then desorbed from the catalytically active site to form CO gas. For other hydrocarbons and multi-carbon products, the ability of multiple *CO intermediates to engage in a C-C coupling process and the strength of *CO intermediate's binding located in the catalytic active center are the determining factors. When the binding strength of *CO located in the catalytic active site is strong, the *CO intermediates are less likely to desorb from the active site and form CO gas for release, but continue to undergo subsequent proton-coupled electron transfer processes at the appropriate potential to form hydrocarbons. For example, a *CO intermediate can go through a further six-step proton-coupled electron transfer process to form methane. When multiple *CO intermediates are not easily detached from the catalytic center then experience C-C coupling processes with each other, the *CO intermediates can turn into different types of reaction intermediates at the appropriate potentials to produce multi-carbon products. The production of ethylene, for instance, can result from the C-C coupling of two *CO intermediates and an eight-step proton-coupled electron transfer process. (Cheng et al., 2015, Hori et al., 1994, Kortlever et al., 2015, Kuhl et al., 2012, Liu et al., 2019, Peterson et al., 2010).

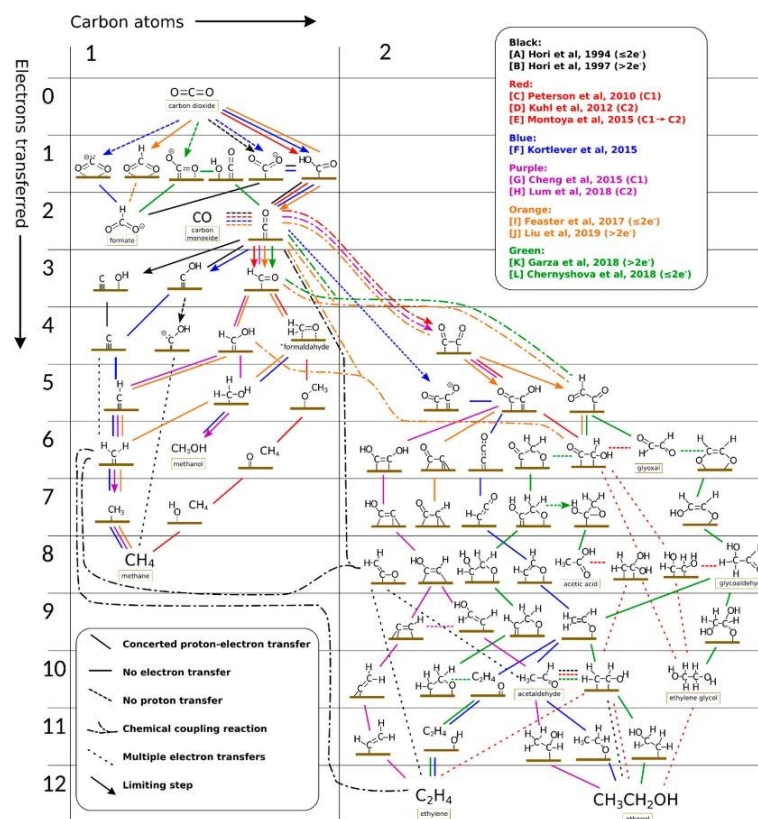


Figure 1.5 Mechanisms on polycrystalline Cu for the transformation of CO₂ into some simple organic substances (Nitopi et al., 2019)

1.3 Research Objectives

Numerous CO₂ reduction techniques and employed catalysts have been reported. However, CO₂ is poorly soluble in water, and the reaction's overpotential is high, particularly when it comes to the production of C₂ products. These troubles make the capacity of CO₂ adsorption upon the catalyst surface more difficult and the competing hydrogen precipitation side reactions are serious, which seriously limit the practical application of electrochemical CO₂R. Due to its moderate adsorption energy for CO₂ activation intermediates, copper metal is currently the sole metal catalyst capable of electrochemical CO₂R towards high energy density C₂ and C₂₊ products. Despite the excellent

electrocatalytic reduction performance of copper metal for CO₂, it still suffers from complex reduction products, low single product selectivity and poor stability. Because of this, the practical application of electrochemical CO₂R greatly benefits from the rational design of copper catalysts to enhance CO₂ transformation and the selectivity of desired products, particularly the selectivity of C₂ and C₂₊ products like C₂H₄ and C₂H₅OH at low potential and high current density.

Graphitic phase carbon nitride (g-C₃N₄) frameworks containing specific N atoms with strong ability to give electron in triazine/heptazine heterorings have been reported, to serve as molecular brackets for the proper design of the electronic structure of the metal element to bring outstanding electrochemical activity in CO₂RR (Zheng et al., 2017, Zou et al., 2013). In this study, starting from structure of the catalytic material of electroreduction, g-C₃N₄-supported CuO catalysts was formed based on copper oxide catalysts using g-C₃N₄ as a carrier by a straightforward hydrothermal method combined with calcination (recorded as CuO/g-C₃N₄). The morphology and structure were analyzed by XRD, FTIR, SEM, HRTEM, XPS and other characterization methods. The electrochemical performance and catalytic activity of the material as a cathode material were investigated by drop coating the catalysts on carbon paper using LSV, EIS and other test methods, and the performance of the electrochemical CO₂R yielding different products at various potentials was tested mainly using chronopotentiometry (CP). During the results, the reasons for the efficient catalytic reduction to C₂ by CuO/g-C₃N₄ electrode were comprehensively analyzed.

1.4 Structure of Chapters

Copper-based catalysts have experienced extensive research in the sector of electrochemical CO₂R, and in recent decades, as the mechanism of electrochemical CO₂R to different products has become clearer, various pathways have been developed along different directions to improve the single product selectivity and multi-carbon product efficiency of conventional metallic copper catalysts. In Chapter II, some typical reaction paths of C₂ products were discussed, and four main types of current copper-based catalysts for the deep CO₂R to C₂ and C₂₊ products were reviewed, including: optimization of the copper crystalline surface, alloying copper with a second metal, etc., with a focus on the analysis of modulating the valence state of copper and the construction of oxygen defects through more synergistic active sites as well as electronic effects and geometric effects to influence the reactivity. Besides, the structure, properties, and synthesis methods of g-C₃N₄ have been fully explored, but the existing studies are still very limited, especially the effects of introducing metal elements in the molecular structure of g-C₃N₄ on the catalytic and electrochemical characteristics. Therefore, in the following Chapter III, CuO-loaded g-C₃N₄ structured electrocatalysts were innovatively designed, and materials, synthesis methods, as well as the characterization and testing methods were described in detail. The characterization results and the large amount of data obtained from electrochemical tests were analyzed one by one in Chapters IV and V, respectively, and the comparison arguments with commercial CuO and laboratory-produced pure CuO were used to explain from different

perspectives. This creates the groundwork for future high performance and adaptable catalyst synthesis as well as for a better comprehension of the catalytic mechanism. Further, a summary and outlook of the whole work was given in Chapter VI.

CHAPTER II. LITERATURE REVIEW

2.1 Copper-based Catalysts for CO₂ Deep Reduction

Reactions

Copper has moderate *CO adsorption energy, and under the action of suitable electric potential, metallic copper can reduce CO₂ to as many as 16 C₁ ~ C₃ products, showing great capacity for deep CO₂R. However, the CO₂ deep reduction activity of common copper catalysts is low. CO₂R products are mainly hydrogen and carbon monoxide, and the C₂ products obtained from other deep reductions are less selective, which is difficult to meet the expectation of transforming CO₂ into higher value-added products. In order to promote the reactivity of Cu-based catalysts for deep CO₂ reduction to enhance in more depth the capacity of C₂ and C₂₊ products, researchers have carried out a series of modification and improvement works on them in the past from various aspects such as morphology control, electronic structure control, and valence control (Bagger et al., 2017, Kuhl et al., 2012).

2.1.1 Copper Metal Catalysts

Metallic copper catalysts have the potential for deep CO₂ reduction. However, conventional metallic copper electrodes, such as copper flakes and copper pellets, require a large overpotential (>1 V vs. RHE) to achieve the transformation of CO₂ to C₂ products (Feng et al., 2016). Concerning increasing the deep CO₂ reduction reactivity of metallic copper catalysts, the conformational relationship between metallic copper and deep CO₂ reduction activity needs to be further clarified. But conventional polycrystalline copper

has several different crystalline surfaces with complex surface structures, which is not conducive to explore how specific crystalline surfaces affect the selectivity of C₂ products. Hori et al. methodically studied the CO₂R activity of single-crystal Cu with different crystalline surfaces and found that Cu(111) favored the production of CH₄, while another crystalline surface Cu(100) preferred the production of C₂H₄, and Cu(110) contribute to the direction of CH₃COOH (Hori et al., 2003). Schouten et al. monitored more clearly the product distribution of single-crystal Cu on different crystalline planes by online electrochemical mass spectrometry, and their experimental results demonstrate that two reaction pathways may exist on Cu (Schouten et al., 2012). The tetragonally arranged Cu atom arrays are important reaction sites for CO-CO, and they stabilize the electronic and kinetic equilibria of the C-C coupling intermediates, making Cu(100) more supportive for the generation of C₂ products (Li et al., 2014b). In addition to this property, Cu(100) possesses a lower C-C coupling activation energy than Cu(111) in DFT calculations due to the evidence that (100) plane is more favorable for the capture of the key intermediate *CO compared to Cu(111), thus exhibiting a higher *CO covering rate (Montoya et al., 2015, Sandberg et al., 2016). Thus, for pure metallic copper catalyst, Cu(100) crystalline facets are more favorable than Cu(111) crystalline facets to facilitate the transformation of carbon dioxide to dicarbon products.

Based on the variability of reactivity of different crystalline facets of metallic copper, tuning the exposed crystalline facets of metallic copper is a reliable method to enhance the selectivity of C₂ and C₂₊ products. Jiang et al. formed

cubic metallic copper with exposed Cu(100) facets on copper sheets by cyclic deposition dissolution of metal ions. The experimental results show that the metallic copper catalyst with exposed (100) facets has more than twofold improvement in C₂ products selectivity over the original copper sheets (Jiang et al., 2018b). Similarly, Wang et al. found that the passage of CO₂ during electrodeposition effectively enhanced the proportion of exposed Cu(100) facets in metallic Cu catalysts, thereby increasing the Faradaic efficiency of C₂ and C₂₊ products, like C₂H₄ to nearly 90 % (Wang et al., 2020b). The enthalpy change and activation energy of CO dimerization on Cu(100) are lower than those of both (111) and (211) facets. Based on the calculation of the adsorption energies by three intermediates, CO₂*, COOH*, and CO*, it revealed that Cu(100) is more favorable for intermediate adsorption and increases with the presence of these intermediates.

In addition to crystal plane control, modulating the nanomorphology of copper metal catalysts can also control the catalyst surface structure in order to change the electrochemical CO₂R activity of the catalysts. Reske et al. synthesized six different sizes of copper metal nanospheres ranging from two nanometers to fifteen nanometers to explore the effect of copper metal size on the CO₂ reduction activity. It was found that smaller size copper particles possessed more low coordination sites, and these sites had a stronger adsorption capacity for intermediates, resulting in weaker CO₂ deep reduction for smaller size copper particles (Reske et al., 2014). The authors constructed a model of copper nanoparticles with non-faceted surfaces. For small particle sizes, undercoordination was observed for specific coordination numbers less than 8.

The sharp increase in atoms with strong binding sites accelerates the formation of CO but reduces the mobility of CO and H intermediate species. For large particle size catalyst particles, the weaker binding of CO and H favors the formation of hydrocarbons. On the other hand, Loiudice et al. tuned the size of cubic copper metal nanoparticles and found that among the 63 nm, 44 nm and 24 nm cubic copper, the 44 nm cubic copper catalyst exhibited the highest ethylene activity with a Faradaic efficiency of 41 %. In this regard, they suggested that the largest proportion of boundary sites of 44 nm metallic copper to various surface sites was responsible for the superior catalytic activity of C₂ products exhibited by cubes of this size (Loiudice et al., 2016). Li et al. found that the regular metallic copper nanowire morphology was initially at -1.25 V vs. RHE due to the abundance of twinned boundary sites, so that the reduction products were mainly dominated by methane (about 50 %), but as the electrochemical CO₂RR proceeded, the copper nanowire morphology changed, resulting in a steadily rise in the Faradaic efficiency of ethylene (Li et al., 2017). In addition, Jeon et al. also prepared prism-shaped metallic copper catalysts by electrodeposition. This special morphology allows the catalyst surface to have more defects and unsaturated coordination sites, which improved the Faradaic efficiency of ethylene (Jeon et al., 2018). From these above research works, it can be found that these copper catalysts with different nanomorphologies cause different exposed crystalline surfaces or reaction sites of metallic copper, which changes the products' dispersion of CO₂ electroreduction.

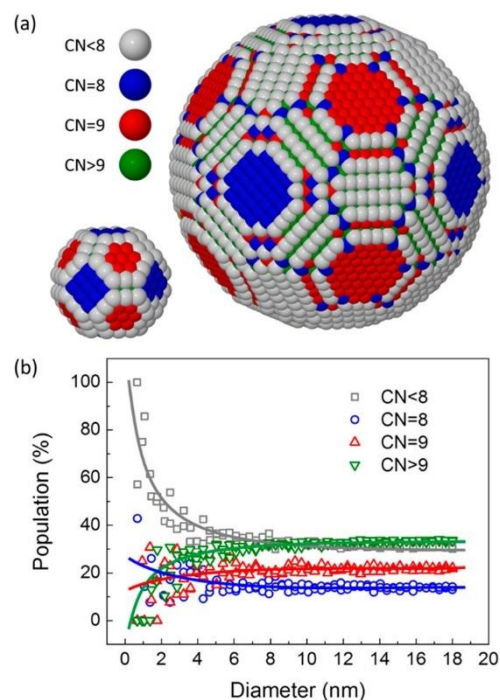


Figure 2.1 (a) Ball models of copper nanoparticles with different diameters. (b) Number of surface atoms as a function of diameter with a given coordination population (Reske et al., 2014).

Although nanomorphology modulation of copper catalysts can make the selectivity of C_2 products improved, whether the nanocatalyst morphology can be maintained during the reaction is an important issue to be concerned about. Kley et al. discovered the selectivity of overall C_2 products reduction exhibited by the catalysts gradually increased as the amount of copper particle catalysts loaded on carbon paper increased. It was observed by SEM that the copper particles agglomerated together after a period of reaction and formed cubic morphologies of varying sizes, thus confirming the phenomenon that copper nanoparticles undergo morphological changes even at lower reaction potentials (Kim et al., 2017). It is such morphological changes that lead to further enhancement of Faradaic efficiencies of C_2 products such as ethylene and

ethanol. Therefore, when studying the effect of nanomorphology of copper-based catalysts on electrochemical CO₂R activity, researchers should focus on the changes of the studied copper-based catalysts before and after the electrochemical CO₂RR.

2.1.2 Copper-based Bimetallic Catalysts

Copper has a moderate adsorption energy for various intermediates of the CO₂RR, resulting in a low selectivity for various products. The introduction of a second reactive site with different adsorption energy can modulate the adsorption energy of the copper-based catalysts surface for the intermediate species, thus enabling the change of reaction pathway. This modulating effect on electrochemical CO₂R activity and selectivity can be put down to the addition of a second metal that modifies the geometric and electronic structure of the copper atoms. When the second metal is embedded in the lattice of copper atoms it causes a transformation in the original interatomic spacing between surface atoms, changing the electron d-band centers, and thus the binding strength related to the intermediates of the reaction (Lee et al., 2018). Based on the different affinities of H and O, various metals can be categorized into four categories to directing the design of copper-based alloy catalysts, using copper as a reference (Bagger et al., 2017).

The first group of metals, represented by Au and Ag, has a stronger oxygenophilic capacity and a weaker hydrogenophilic capacity than Cu, with a weaker adsorption capacity for CO. Thus, in the electrochemical CO₂RR, CO in the adsorbed state will rapidly desorb from the surface of such metals and

form CO (Chen et al., 2012, Daiyan et al., 2017, Feng et al., 2015, Zhao et al., 2018a). When Au and Cu form an alloy, the Faradaic efficiency for CO of the CuAu alloy is significantly improved over that of a single Au or Cu metal catalyst, but this improved performance cannot be attributed solely to the electronic or morphological interaction between gold and copper (Kim et al., 2014). Hoang et al. synthesized CuAg alloy nanowires containing 6 % Ag and found that this fully phase mixed AgCu alloy was found to achieve 60 % and 25 % Faradaic efficiency for ethylene and ethanol respectively, which is the highest level among copper-based alloy catalysts so far (Hoang et al., 2018). The second group of metals such as Sn and In have a strong adsorption capacity for O and a weak affinity for H. Therefore, the *COOH generated on the surface is rapidly shed to form formic acid (Xia et al., 2018, Gu et al., 2018). However, the *CO intermediate in the CuSn bimetallic system, is theoretically unaffected by the O binding site. The CuSn alloy catalyst synthesized by Sarfraz et al. with Sn modified Cu surface has a high CO Faradaic efficiency of 95 % in the electrochemical CO₂RR (Sarfraz et al., 2016). Pd has a strong hydrogen adsorption capacity and can form stable Pd-H bonds. Therefore, the involvement of Pd in the CuPd system can be more favorable for the formation of *COH or *CHO by protonation of the adsorbed state *CO. However, Li et al. concluded by DFT calculations that Pd is the main site in the CuPd alloy and the electronic interaction between CuPd facilitates the conversion of CO₂ to CO, thus enabling the CuPd alloy to obtain higher than 80% CO Faradaic efficiency (Li et al., 2016b). Further, Kenis et al. investigated the electrochemical CO₂R performance of CuPd catalysts with different mixing modes and found that in phase separated CuPd. The C₂

products Faradaic efficiency could reach 60 %, while other mixed-mode CuPd had almost no C₂ products activity (Ma et al., 2017). This work suggests that the electronic interaction between the alloys is not a primarily dependent in improving the C₂ products selectivity of the catalysts.

With the exception of the alloying effect of the bimetal, a second metal can be used as a co-catalyst to improve the C₂ and C₂₊ product selectivity by providing a *CO intermediate to the copper catalyst. Ager et al. effectively improved the Faradaic efficiency for ethanol of Au/Cu catalysts (41.4 %) by constructing regular Au arrays on copper sheets, and the Au catalyst coverage on copper could be further adjusted to regulate the products. Yeo's group reported a higher ethanol product selectivity (~29 %) for CuZn catalysts than for copper catalysts undoped with Zn atoms (Ren et al., 2016). In situ Raman spectroscopy showed that *CO had adsorption behavior only at the Cu atomic sites of the CuZn catalysts. Based on the experimental results, they concluded that *CO was generated at the Zn atomic sites and then transferred to the neighboring Cu atomic sites for subsequent deep reduction reactions, coupled with *CH₂ adsorbed on the Cu sites to form *COCH₂, and finally reacted to produce ethanol. A similar phenomenon exists in the Ag-Cu system. Lee et al. found that Cu₂O mixed with Ag atoms has a three-fold higher Faradaic efficiency for ethanol than that of pure Cu₂O (Li et al., 2017), owing to the presence of abundant boundary sites between Ag and Cu₂O which facilitates the migration of CO to the Cu sites. Further, Jaramillo et al. found that physical deposition of Au particles on Cu reduced the overpotential of alcohol products and elaborated mechanism of tandem catalysts between Au and Cu by

analyzing the CO consumption. When a second metal site with high selectivity for CO is doped on Cu, the CO generated on the second metal site can overflow onto Cu, thus increasing the *CO coverage on Cu and more favorable for the C-C coupling reaction (Lum and Ager, 2018a). Using this strategy of tandem catalysts can effectively improve the selectivity of C₂ and C₂₊ products for copper catalysts.

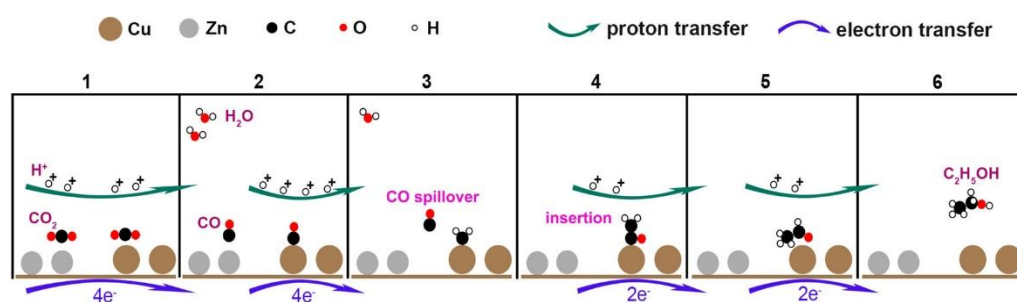


Figure 2.2 Proposed mechanism for CO₂ to ethanol on Cu_xZn electrocatalysts.(Ren et al., 2016)

2.1.3 Oxide-derived Copper Catalysts

Copper oxides are not stable under electrochemical CO₂R conditions and are rapidly reduced to oxide-derived copper (OD-Cu). OD-Cu formed by electroreduction is able to limit CO and CO₂ to higher value multi-carbon products. Kanan et al. performed a carbon monoxide reduction study on their oxide-derived Cu foil (Li et al., 2014a). OD-Cu exhibits high selectivity for liquid phase products such as ethanol and acetate between -0.25 and -0.40 V vs. RHE, with an appreciable ethanol yield of 43% at -0.3 V vs. RHE. OD-Cu derived from Cu₂O also exhibited superior Faradaic efficiency for C₂ products in electrochemical CO₂R, which could reach 42.6 % for ethylene at -31.2 mA·cm⁻² (Handoko et al., 2016). It has been shown that OD-Cu generally has higher CO₂ deep reduction activity than ordinary copper catalysts in CO₂ deep

reduction (Ke et al., 2017, Lum et al., 2017). The reason for this improved performance has also attracted the attention and consideration of researchers.

During the rapid reduction of copper oxides, the rapid stripping of oxygen atoms causes a dramatic alteration in the surface characteristics of OD-Cu. The surface structure of different morphologies of copper oxide or cuprous oxide are changed under electrocatalytic CO₂R conditions (Mandal et al., 2018). This change in morphology results in a rougher surface of OD-Cu catalysts and its electrochemical active surface area (ECSA) enhanced (Hori et al., 1997). Under the induction of carbon monoxide, the surface of OD-Cu obtained by electroreduction undergoes a drastic remodeling, and its surface becomes rich in coordination-unsaturated copper nanoparticles. These ligand-unsaturated sites have stronger *CO adsorption capacity, which effectively improves the selectivity of CO to n-propanol. Jung et al. synthesized Cu₂O nanoparticles and found that after electrochemical CO₂R, Cu₂O fragmented into numerous 2 ~ 4 nm OD-Cu particles (Jung et al., 2019). This drastic change in morphology promotes the output of C₂ products while inhibiting the HER reaction, leading to a Faradaic efficiency of 57.3 % for ethylene and 74.0 % for C₂ products. However, it is difficult to quantify the performance changes due to such morphological changes. However, on the other hand, Klinkova et al. documented the process in detail and inferred mechanism of morphology change of copper hydroxide cubes under electroreduction conditions, and found that although the morphology of copper catalysts at different stages were different, their CO₂ reduction performance and product distribution were similar. So it was suggested in the paper that morphology change of OD-Cu

catalysts might not be the key reason for promoting deep CO₂R (Basiratnia et al., 2019).

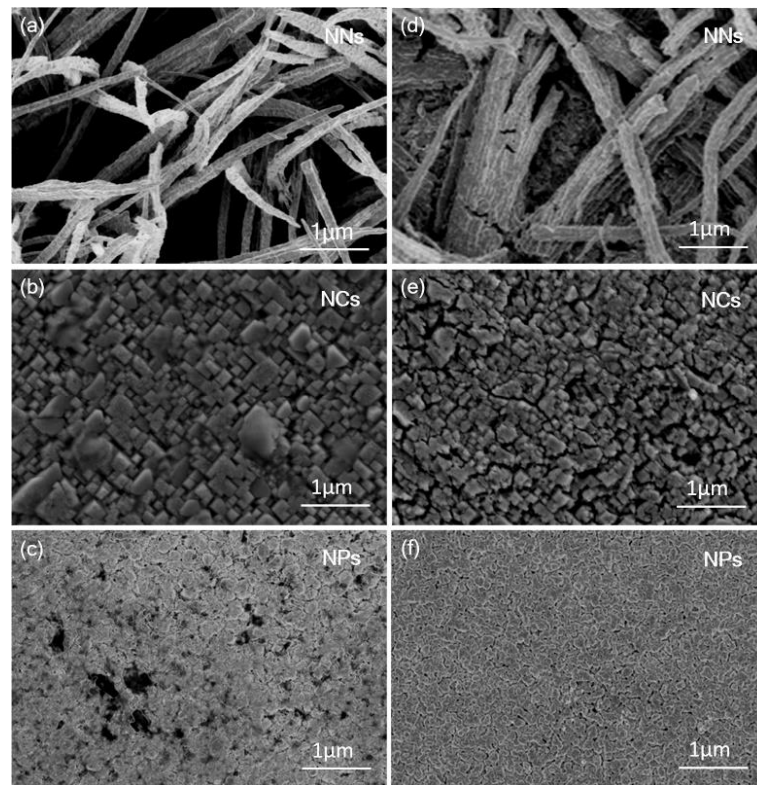


Figure 2.3 SEM images of copper oxides before CO₂R (a, b, c) and after CO₂R (d, e, f) (Mandal et al., 2018).

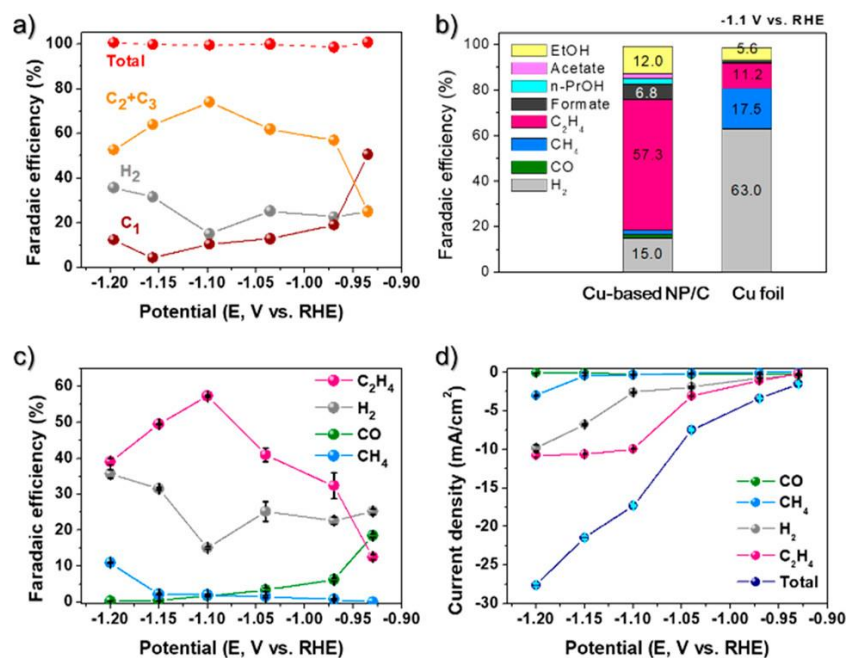


Figure 2.4 NP/Carbon based on fragmented Copper exhibits electrochemical CO₂RR performances: a) Faradaic efficiencies classified by H₂ and C₁ ~ C₃ at -0.9 ~ -1.2V vs. RHE, b) accumulation of bars showing the quantity of products at -1.1 V vs. RHE in comparison to copper foil, Faradaic efficiencies c) and (total) partial current densities d) for: H₂, CO, CH₄ and C₂H₄ (Basiratnia et al., 2019).

The reduction from copper oxide to OD-Cu involves a change in the oxidation state of Cu. Therefore, the change of Cu oxidation state is also considered as one of the possible factors for the higher selectivity for C₂ and C₂₊ products of OD-Cu. However, the issue of the oxidation state of Cu in the electrochemical CO₂R process has been a still controversial issue. In situ X-ray absorption spectroscopy has shown that Cu⁺ can be present in the catalysts under CO₂RR conditions and can promote ethylene production (De Luna et al., 2018). Mistry et al. oxidized Cu to CuO by oxygen ion activation and found that the Faradaic efficiency for ethylene of OD-Cu obtained by this method could reach 60%.

Associated with in situ X-ray absorption spectroscopy results, there are Cu^+ on the surface of the catalysts (Mistry et al., 2016). Many subsequent works have similarly concluded that the presence of Cu^+ can lead to higher C_2 and C_{2+} yielding activity of copper catalysts (Daiyan et al., 2019, Kim et al., 2019). At the theoretical computational level, Xiao et al. demonstrated that the division of labor between Cu^0 and Cu^+ on the layer of copper catalysts is what fosters the activation reducing CO_2 molecular and promotes C-C coupling by modeling the catalyst of copper in metallic state embedded in copper oxide (Xiao et al., 2017). However, on the other hand, with the development of in situ characterization techniques and isotope experiments, more and more experiments have demonstrated that Cu^+ is difficult to stabilize under electrocatalytic conditions. By labeling the oxygen atoms in copper oxide with isotope experiments, Ager et al. found that the remaining amount of ^{18}O in the OD-Cu after the reaction was less than 1 % of the starting amount, fully indicating that all the oxygen of copper oxide would be stripped by reduction under the reaction conditions and no oxide state would exist (Lum and Ager, 2018b). Cuenya et al. combined in situ XAS and quasi-in situ XPS and other characterization means, demonstrated that OD-Cu is free of Cu^+ in the reacted state. The excellent C-C coupling activity does not come from the presence of CuO_x . In situ X-ray diffraction spectroscopy (XRD) also demonstrated that OD-Cu is not present in the oxidation state of Cu in the reacted state (Scholten et al., 2019). This shows that Cu is a very oxidizable metal and the discrimination of its valence state in the reaction should be based on in situ characterization tools. With the advancement of in situ characterization means, the issue of the valence state of Cu in OD-Cu will become clearer.

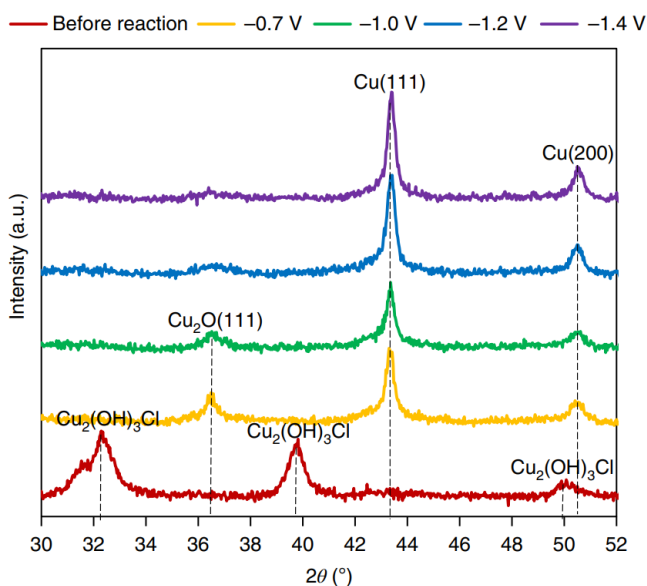


Figure 2.5 A comparison of the ERD Cu before- and after-reaction XRD patterns at various applied potentials (De Luna et al., 2018).

Table 2.1 Summary of electrocatalytic reduction of CO₂ to selective C₂ products.

Electrode	Preparation method	Electrode potential or current density	Electrolyte	Products and Faradaic efficiency (%)	Ref.
Cu foil	Potentiostatical electropolish	-1.05 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (<25%) C ₂ H ₅ OH (10%)	(Kuhl et al., 2012)
Cu(100)	Electrochemical polish	5 mA cm ⁻²	0.1 M KHCO ₃	C ₂ H ₄ (40.4%) C ₂ H ₅ OH (9.7%)	(Hori et al., 2003)
Cu nanocube	Metal ion battery cycling method	>40 mA cm ⁻²	0.25 M KHCO ₃	C ₂ (>60%)	(Jiang et al., 2018b)
Cu(100) nanocube	In situ electrodeposition	-0.49 V vs. RHE	7 M KOH	C ₂ (90%)	(Wang et al., 2020b)
Cu NP	Inverse micelle encapsulation	-1.10 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (20%)	(Reske et al., 2014)
Cu cubes with 44 nm edge length	Colloidal chemistry	-1.10 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (41%)	(Loiudice et al., 2016)
Prism-shaped Cu	One-step electrodeposition	-1.10 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (27.8%)	(Jeon et al., 2018)
Cu NPs	Reduction of copper	-0.75 V vs. RHE	0.1 M	C ₂ -C ₃ (50%)	(Kim et

	(I) acetate (CuAc) precursor		KHCO ₃		al., 2017)
CuAg alloy films	Electrodeposition	-0.70 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (60%) C ₂ H ₅ OH (25%)	(Hoang et al., 2018)
Phase-separated CuPd	Liquid phase reduction	-0.80 V vs. RHE	1 M KOH	C ₂ (63%)	(Ma et al., 2017)
Oxide-derived Cu ₄ Zn	Galvanostatically depositon	-1.05 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₅ OH (29.1%)	(Ren et al., 2016)
Ag-Cu core-shell	One-step reduction	-1.06 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (18%) C ₂ H ₅ OH (25%)	(Lee et al., 2017)
AuCu	Electrodeposition	-1.00 V vs. RHE	0.1 M KHCO ₃	C ₂ -C ₃ (65%)	(Lum and Ager, 2018a)
Cu ₂ O-derived Cu	Hydrothermal method	31.2 mA cm ⁻²	0.1 M KHCO ₃	C ₂ (42.6%)	(Handoko et al., 2016)
CuO-derived porous Cu NRAs	Electrochemical reduction	-0.70 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (23%) C ₂ H ₅ OH (13.7%)	(Ke et al., 2017)
EC Cu	Electrochemical oxidation-reduction cycling	-1.00 V vs. RHE	0.1 M CsHCO ₃	C ₂ (70%)	(Lum et al., 2017)
Cu-based NP/C	One-pot, wet-chemical synthesis	-1.10 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (57.3%) C ₂ (74.0%)	(Jung et al., 2019)
ERD Cu	Electro-redeposition	-1.00 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (38%) C ₂ (52%)	(De Luna et al., 2018)
Plasma-activated Cu	O ₂ and H ₂ plasmas	-1.00 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (60%)	(Mistry et al., 2016)
Branched CuO nanoparticles	Polyol process	-1.00 V vs. RHE	0.1 M KHCO ₃	C ₂ H ₄ (70%)	(Kim et al., 2019)
Cu _x O/Ag	O ₂ plasma	-0.70 V vs. RHE	0.1 M KHCO ₃	C ₂ -C ₃ (>40%)	(Scholten et al., 2019)

2.2 Overview of g-C₃N₄

C₃N₄ is one of the oldest man-made polymers, and its precursors can date back to the 19 century, when Liebig and Berzelius first synthesized a linear polymer

of trisulfotriazine and called the molecule "melon", marking the dawn of the graphitic phase of carbon nitride. Redemann and Lucas proposed that melon was a derivative formed by mixing polymers of different sizes and structures (Redemann and Lucas, 1940). However, melon-based C_3N_4 was gradually forgotten due to its inactive chemistry and insolubility in most solvents until Liu et al. predicted the existence of β - C_3N_4 with hardness comparable to diamond by theoretical calculations and measured its C-N bond length to be 0.147 nm (Liu and Cohen, 1989). Since then, the research on C_3N_4 has been resumed. In the 1990s, Hemley et al. reworked the theoretical study of C_3N_4 and proposed the following five possible crystal structure models for C_3N_4 materials: β - C_3N_4 , α - C_3N_4 , c- C_3N_4 (cubic phase), p- C_3N_4 (quasi cubic phase) and g- C_3N_4 (graphite-like phase) (Teter and Hemley, 1996). Among them, g- C_3N_4 at present has already been broadly applied in the area of multiphase catalysis because of its abundant source of raw materials, simple synthesis method, and special electrical properties and electronic structure.

2.2.1 Structure and Properties of g- C_3N_4

g- C_3N_4 is the only soft phase among the whole carbon nitride materials and has the highest thermal and chemical stability at room temperature. In 2008, Wang et al. found that g- C_3N_4 molecule consists of two types of structural unit, s-triazine ring (C_3N_3) and 3-s-triazine ring (C_6N_7) (Wang et al., 2009). The stability of g- C_3N_4 is constrained by the various electronic surroundings of the nitrogen elements of the two structural units, and the different periodic arrangements of the basic structural units within their own layers lead to the formation of nitrogen pores with different shapes and different sizes. The

carbon and nitrogen atoms of both basic units undergo sp^2 hybridization and form a conjugated π -bond through the lone pair of electrons to form a hexagonal structure with σ -bonds, which are eventually connected by nitrogen atoms to form an infinitely extended $g\text{-C}_3\text{N}_4$ two dimensional organic plane (Cui et al., 2012, Zhang et al., 2010). Kroke et al. showed that the binding energy of $g\text{-C}_3\text{N}_4$ with 3-s-triazine ring as the fundamental component is about 30 kJ mol^{-1} less than that of $g\text{-C}_3\text{N}_4$ with s-triazine ring as the fundamental component, indicating that the 3-s-triazine ring is more stable (Kroke et al., 2002). In addition, the presence of numerous periodic cavities in the structure of the 3-s-triazine ring unit is conducive to elemental doping and adsorption modifications, making this kind of $g\text{-C}_3\text{N}_4$ a focus of research.

$g\text{-C}_3\text{N}_4$ possesses a structure close to graphene: two dimensional lamellar, with each layer formed by C-N covalent bonding of atomic layers, and the different layers are bound to each other by van der Waals forces to form a stacked lamellar structure (Huang et al., 2014). The three main types of bonding between different layers are ABCABC type, ABAB type and AAA type with C-C bond length of 0.138 nm and layer spacing of 0.32 nm (Goglio et al., 2008). This layered structure makes $g\text{-C}_3\text{N}_4$ chemically and thermally stable. Therefore, $g\text{-C}_3\text{N}_4$ is insoluble in most solvents, such as: water, ethanol, acetone, N-dimethylformamide, tetrahydrofuran, ether, and toluene, and is even stable at room temperature under strong acidic and alkaline conditions at $\text{pH} = 1$ or 14. The literature shows that $g\text{-C}_3\text{N}_4$ is stable in air at temperatures up to $600 \text{ }^\circ\text{C}$, and decomposition starts only when the temperature rises to

630 °C and continues to 700 °C, due to its aromatic C-N heterocycle (Gillan, 2000, Wang et al., 2012).

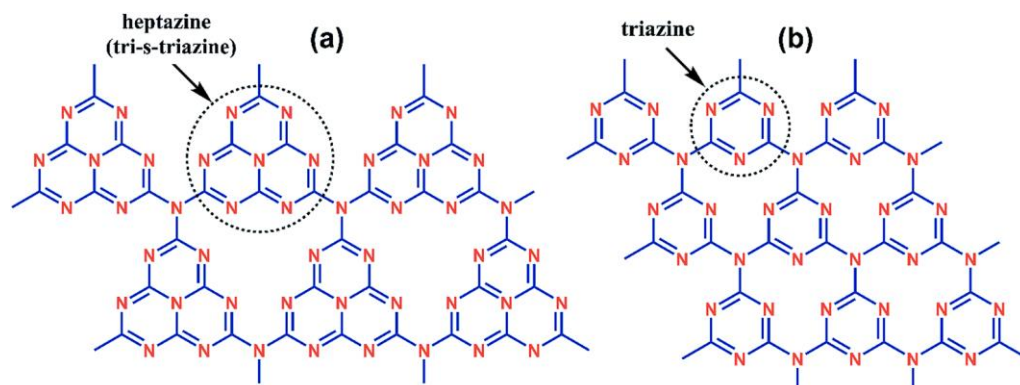


Figure 2.6 Structure of graphitic carbon nitride based on s-heptazine and s-triazine units (Kumar et al., 2018).

2.2.2 Preparation Methods of g-C₃N₄

The current synthesis methods of g-C₃N₄ can be broadly classified into 2 types: physical and chemical methods. The physical methods primarily include high-pressure pyrolysis, ion implantation and mechanical ball milling, which were gradually developed in the process of exploring hard-phase C₃N₄ semiconductor materials. Most of the materials synthesized by these methods are amorphous g-C₃N₄ thin film structures, where the nitrogen content is very low, and the experimental conditions are very demanding. Among the chemical methods, solid-phase reaction and solvothermal methods were the first to be proposed, and later on, thermal polycondensation, supramolecular self-assembly, and templating methods gradually emerged, with thermal polycondensation being the most commonly used method at present (Wang et al., 2020a).

The thermal polycondensation method, as one of the most commonly used preparation processes, uses thermally induced polycondensation of N-rich precursors (for example: dicyanamide, melamine, monocyanamide, urea and thiourea) in air or inert gas atmosphere to transform into melamine dimers and polymerized molecules during the thermal polycondensation process, and finally release NH_3 to transform into g- C_3N_4 . As higher heating temperature, the carbonation of g- C_3N_4 increases, the defects increase, and the content of the corresponding N atoms decreases, which is caused by the incomplete condensation of the amine (Yan et al., 2009). It is noteworthy that the presence of defects facilitates the modulation of the electronic structure of g- C_3N_4 and effectively enhances the electrocatalytic activity of its composites.

Supramolecular self-assembly is a method to prepare g- C_3N_4 by non-covalent bonding interactions under equilibrium conditions using organic precursors rich in triazine structures as raw materials. Because of the directionality and specificity of the triazine structure, hydrogen bonding is one of the non-covalent bonding interactions that are most crucial for organizing the supramolecular precursor structure. Although this supramolecular pre-assembly method can improve the structural ordering of g- C_3N_4 , it is also influenced by factors such as solvent type, pre-assembly time, calcination temperature and time (Jun et al., 2013).

In terms of template method, the large specific surface area and the abundant mesoporous structure can effectively increase the mass/charge transport rate of g- C_3N_4 , thus significantly enhancing its electrocatalytic performance.

Therefore, it is advantageous to adjust the size, morphology and pore structure of g-C₃N₄ using organic or inorganic templates. In general, the structural and morphological characteristics of the synthesized samples are directly related to the template, no chemical reaction should occur between the template and the sample, and the template should be easily removable (Ong et al., 2016).

2.2.3 g-C₃N₄-supported Metal Catalysts for Efficient CO₂ Reduction

For many years, g-C₃N₄ has become a gifted catalyst for photocatalysis due to its better photochemical stability, cost-effective preparation, proper electronic energy band structure and environmental friendliness. As a metal-free material, it has a 2.7 eV band gap, a 1.4 eV valence band, and a conduction band (-1.3 eV), which allows g-C₃N₄ to capture part of the light wave. Despite the good photo response to light wave, the low carrier mobility of pristine two-dimensional nanosheets and the swift complexation of electron-hole pairs generated by photoexcitation are not conducive to the great act of g-C₃N₄. Some improved methods have been explored, including the construction of heterojunctions, optimization of morphology and structure, doping of elements, deposition of noble metals, and modification of quantum dots, to transform pristine g-C₃N₄ and strengthen its activity in photocatalysis (Liu et al., 2021, Zhang et al., 2020, Han et al., 2021).

g-C₃N₄ contains a large amount of pyridine N. As the main active site for electrochemical reactions, pyridine N as a substrate not only stabilizes the metal nanoparticles in a neutral state but also provides an active center for

CO₂R (Zhao et al., 2018b). Inspired by these, metal (metal oxide)-C₃N₄ binary electrocatalysts using various metals and their oxides as modules were developed.

Zhang et al. found that g-C₃N₄-loaded Au particles (Au/C₃N₄) performed better performance for CO₂R than C-loaded Au particles (Au/C). Au/C₃N₄ not only revealed much higher CO partition current than Au/C at all studied voltages, but also showed a CO selectivity is over 90 percent at an overpotential of -0.45 V vs. RHE. Theoretical calculations indicate that the contact of C₃N₄ with Au results in a highly electron-rich surface of Au, which enhances the adsorption of the crucial kinetic intermediate *COOH. Meanwhile, they used the same method to load Ag nanoparticles on C₃N₄ (Ag/C₃N₄), and XPS results showed that Ag nanoparticles also have an electron-rich surface (Zhang et al., 2018a). Fu et al. studied multiple C-C coupling routes on various combinations of copper with carbon/nitrogen active catalysis sites using DFT calculations on copper with C₃N₄ and the C₂H₄ production. Mechanism of the reaction of C₂H₄ production was investigated in depth. When CO₂ molecules are reduced to intermediates such as *CO, *CHO, and *COOH on Cu, the carbon atoms in g-C₃N₄ provide a sink site for the intermediates on the Cu sites, and this transfer of active centers indicates the synergistic effect of C and Cu. Moreover, C shows a great affinity for O-containing reaction intermediates, which facilitates further reduction of intermediates to obtain C₂ products during CO₂RR (Fu et al., 2021). This demonstrates that efficient production of CO₂ to C₂ products can be achieved using g-C₃N₄, a framework with good catalytic activity. Jiao et al. then synthesized Cu-C₃N₄ to provide experimental evidence

for the theoretical calculation of the g-C₃N₄ framework. In the synthesized samples, the analysis from N K-edge NEXAFS spectra and Cu 2p XPS confirmed the great chemical interaction between N and Cu atoms. However, the main product of CO₂RR of Cu-C₃N₄ is still hydrogen (> 50%), which is due to the presence of a huge number of uncoordinated g-C₃N₄ in the heterojunction, resulting in fewer active sites and active hydrogen precipitation reactions on the studied Cu-C₃N₄ materials (Jiao et al., 2017). This suggests that the g-C₃N₄-loaded Cu-based catalysts still need further improvement.

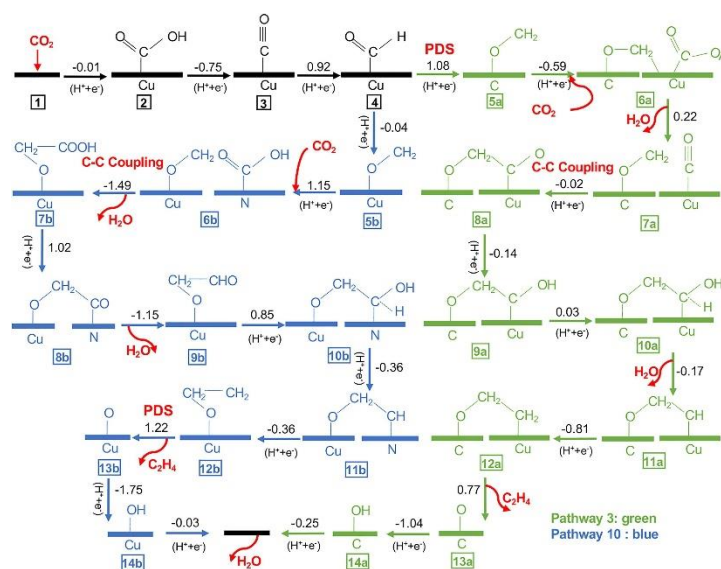


Figure 2.7 Some pathways of electrochemical reduction from CO₂ to C₂H₄ on the catalyst Cu-C₃N₄ (Zhang et al., 2018a).

2.3 Summary

To date, considerable advancements have been made in the field of copper-based catalysts for efficient electrochemical CO₂R for the production of low-carbon fuels and valuable chemicals. Meanwhile, g-C₃N₄-based materials are the most stable phase among all carbon nitride isomers and have also attracted much attention due to their wide application as sustainable multiphase

catalysts for electrocatalysis. This literature review provides an overview of the recent developments of electrochemical CO₂R based with metallic copper and g-C₃N₄, respectively. Mesoporous g-C₃N₄ is able to be utilized as a non-homogeneous catalyst to activate CO₂R systems. However, the study of CO₂R electrocatalysts with g-C₃N₄ as a framework is still in its infancy, and although some theoretical support is available, few experiments have been conducted to systematically verify it. Therefore next, this dissertation innovatively will design a graphite phase carbon nitride loaded copper oxide composites (CuO/g-C₃N₄) based on a simple hydrothermal method, which is important for understanding the explanation of the synergistic mechanism of copper-based catalysts and g-C₃N₄.

CHAPTER III. EXPERIMENTAL

3.1 Materials and Reagents

Urea ($\text{CO}(\text{NH}_2)_2$), polyvinyl pyrrolidone K30 (PVP-K30), copper(II) nitrate trihydrate ($\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$), sodium acetate ($\text{C}_2\text{H}_3\text{NaO}_2$), sodium hydroxide (NaOH), potassium bicarbonate (KHCO_3), isopropanol ($\text{C}_3\text{H}_8\text{O}$), acetone ($\text{C}_3\text{H}_6\text{O}$), Deuterium oxide (D_2O) and dimethyl sulfoxide ($\text{C}_2\text{H}_6\text{OS}$) were purchased from Sinopharm Chemical Reagent. Sodium dodecyl sulfate (SDS), ethanol ($\text{C}_2\text{H}_6\text{O}$, 99.7 %) and spherical cupric oxide particles (CuO , 40 nm, 99.5 %) were purchased from Macklin. Nafion 117 solution (~5%) were purchased from Aladdin. Carbon paper (GDS180S) was purchased from Ce Tech. Carbon dioxide (CO_2 , 99.9999 %) was purchased from Linde. Every chemical was used directly as received, and UP water ($> 18.2 \times 10^6 \Omega \cdot \text{cm}$) was adopted to dispense the whole aqueous solutions.

3.2 Preparation of Catalysts

3.2.1 Preparation of g- C_3N_4

20 g urea was put into a 50 mL crucible, and after that, the prepared sample was heated for 2 h under air condition in a muffle furnace directly at 550 °C, heating up at a rate of 5 degrees per minute. After letting itself naturally drop to ambient temperature, g- C_3N_4 sample was obtained.

3.2.2 Preparation of CuO nanosheets (CuO NSs)

0.238 g $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$, 0.173 g $\text{C}_2\text{H}_3\text{NaO}_2$, 0.500 g PVP and 0.295 g SDS were dissolved into 100 mL H_2O . Then 0.1 M NaOH were added dropwise

respectively under vigorous stirring until $\text{pH} > 12$. The precipitate was obtained by centrifuging the suspension and washed with H_2O many times, and was dispersed into 150 mL solution containing 0.500 g PVP and 0.346 g SDS. The suspension was loaded in a 200 mL Teflon-lined stainless-steel autoclave and heated for 24 hours at $170\text{ }^\circ\text{C}$. The resultant sample was obtained by centrifuging the suspension, repeatedly washing it in H_2O and EtOH, and then heating it to $250\text{ }^\circ\text{C}$ ($5\text{ }^\circ\text{C min}^{-1}$) and holding it there for two hours in air.

3.2.3 Preparation of $\text{CuO/g-C}_3\text{N}_4$

0.500 g PVP and 0.295 g SDS were dissolved into 100 mL H_2O , and 0.100 g $\text{g-C}_3\text{N}_4$ was introduced and sonicated for 1.5 h. Then, 9 mL of 0.1 M $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ and 20 mL 0.1 M $\text{C}_2\text{H}_3\text{NaO}_2$ were added dropwise respectively under continuing stirring. After stirring the suspension for 40 min, 0.1 M NaOH were added dropwise respectively under vigorous stirring until $\text{pH} > 12$. The precipitate was gathered by centrifuging the suspension and cleaned repeatedly in H_2O many times, and was dispersed into 150 mL solution containing 0.500 g PVP and 0.346 g SDS. The suspension was placed in a 200 mL Teflon-lined stainless-steel autoclave and heated at $170\text{ }^\circ\text{C}$ for 24 hours. The resulting sample was collected by centrifuging the suspension and repeatedly washing it with H_2O and ethanol before being heated to $250\text{ }^\circ\text{C}$, $5\text{ }^\circ\text{C min}^{-1}$ and retained for 2 hours.

3.3 Characterizations

The morphology and structure were characterized by field emission scanning electron microscope (FESEM, Regulus 8100, 5 kV) and transmission electron

microscopy (TEM, Tecnai G2 F20, 200 kV). Energy-dispersive X-ray spectroscopy (EDS) mapping were characterized by FESEM Regulus 8100. The chemical state was analyzed by X-ray photoelectron spectroscopy (XPS, Thermo Escalab 250) and the source gun type is Al K α . X-ray diffraction (XRD) was carried out on D8 Advance produced by German Bruker-AXS. X-ray generator operating at 40 kV and 40 mA at a step of 0.01° (2 θ) at room temperature. Fourier Transform Infrared Spectrometer (FTIR) spectra were measured in the 4000-400 cm⁻¹ range on Nicolet iS50 FT-IR spectrometer with samples prepared as KBr pellets. Brunauer-Emmett-Teller (BET) surface area measurement was performed at 77 K on TriStar II 3020 adsorption analyzer in N₂-adsorption mode.

3.4 Electrochemical Measurements

3.4.1 Preparation of Working Electrode

The carbon paper was pre-treated with acetone at 25 °C for 15 min, then washed several times with water and EtOH, then air dried. The sample ink was prepared by dispersing 4 mg sample (CuO/g-C₃N₄, CuO NSs or spherical cupric oxide particles (CuO SPs)) and 30 μ L Nafion solution into 1 mL isopropanol followed by sonication for 30 min. Then the ink was drop-casted on the pre-treated carbon paper (2 \times 2 cm²) and cut to an area of 1 \times 1 cm² to use as the working electrode for measurements.

3.4.2 Design of CO₂ Reduction System

In the electrochemical CO₂ reduction reaction, in addition to designing excellent electrocatalysts, the design of the CO₂ reduction electrocatalytic

device is also an effective means to enhance the reaction performance by affecting the current density, product distribution, Faradaic efficiency and catalytic stability.

The H-type electrolytic cell is the most widely used CO₂RR device in the laboratory. Working and reference electrodes are inserted in the cathode chamber and the counter electrode is in the anode chamber, which are connected by prepared electrolyte but divided by an ion exchange membrane to prevent re-oxidation of the reduced products. The working electrode can be either a bulk catalyst or a powder catalyst loaded on carbon paper, CO₂ gas is continuously passed into the cathode chamber during the whole reaction through a gas flow meter and then passed to gas chromatography (GC) for detection of the gas phase products and nuclear magnetic resonance (NMR) for detection of the liquid phase products.



Figure 3.1 (a) H-type electrolytic cell and (b) common sealed electrolytic cell.

3.4.3 Testing Conditions and Calculation Methods

The electrochemical measurements except chronopotentiometry test were performed with a Reference 300 electrochemistry workstation (Gamry) in a three-electrode single-tank setup. Platinum mesh and Ag/AgCl electrode (saturated KCl) were used as reference electrode and counter electrode respectively. CO₂-saturated (pH \approx 6.8) or Ar-saturated 0.1 M KHCO₃ (pH \approx 8.3) was used as electrolyte. And all potentials measured were calibrated to the reversible hydrogen electrode (RHE) reference scale with manual iR_u compensation:

$$E_{RHE} = E_{Ag/AgCl} + 0.059 \times pH + 0.205 - iR_u$$

The iR_u was determined by potentiostatic electrochemical impedance spectroscopy measurements under an open circuit potential (OCP) at frequencies ranging from 10⁵ Hz to 0.1 Hz. The linear sweep voltammetry (LSV) was tested at a sweep rate of 10 mV·s⁻¹, over the potential range from 0.25 to -2.5 V vs. RHE. The current density was calculated by normalizing the current to the corresponding geometric surface area. Electrochemical impedance spectroscopy (EIS) measurement was carried out in the frequency range of 10⁵ to 0.01 Hz at OCP and the magnitude of the modulation signal was 5 mV. The measured EIS data were then fitted by a simplified Randles equivalent circuit using Gamry Echem Analyst software. ECSA was determined by the double-layer capacitance method. The potential range was 0.05 to 0.06 V vs. RHE, and cyclic voltammetry curves were performed at different sweep speeds.

The chronopotentiometry test (CP) were performed with a Reference 300 electrochemistry workstation in a H-type electrolytic cell (C007, Gaoss Union), which consists of two compartments separated by Nafion 115 membrane. Platinum and Ag/AgCl electrode (3.5 M KCl) were used as counter electrode and reference electrode respectively. CO₂-saturated 0.1 M KHCO₃ (pH \approx 6.8) was used as electrolyte. The constant potential electrolysis was performed by measuring the I-t curve with the horizontal and vertical coordinates of time (s) and current density (mA·cm⁻²) respectively, imposing different applied voltages and setting the test time to 7200 s. During the electrolysis, CO₂ gas was always introduced into the cathode electrolyte at a rate of 30 mL·min⁻¹, and the CO₂ gas flow rate was controlled by a gas flow meter. During the test, the sample was fed every 7 min on average, and the last sample was selected as the final result. The resulting gas phase products were detected by gas chromatography (Agilent GC 8890) with high purity N₂ as the carrier gas, mainly by two detectors: thermal conductivity detector (TCD) and hydrogen flame ionization detector (FID), where TCD is commonly used for the detection of H₂ components and FID is mainly used for the detection of hydrocarbons in the products. CO gas cannot be directly detected by FID and needs to be converted to methane by a methane reformer before detection. The electrochemical CO₂ reduction products are not only a gas-phase mixture, but also a liquid phase products containing carbon, which is detected by NMR (AVANCE III HD 400 MHz). 500 μ L of electrolyte is pipetted into the NMR tube, and DMSO is used as an internal standard. Deuterioxide is also added and disperse them well. This internal standard was added to the NMR tube containing the electrolyte for nuclear magnetic hydrogen spectroscopy (¹H

NMR) testing. According to the results of the NMR spectra, different peak positions corresponded to different groups, and then the concentration of each liquid phase product was determined by the ratio of the peak area of DMSO to the peak area of the product.

The Faradaic efficiency of gas products was performed using following equation:

$$FE_{gas} = \frac{nCGP \times 96485}{ITR}$$

n is the quantity of e^- transferred to product formation. C is the concentration (ppm) of the gases revealed by GC. G is flow rate of CO_2 . I is the cell current. $P = 1.01 \times 10^5$ Pa. $T = 273.15$ K. $R = 8.314$ J·mol·K⁻¹.

The Faradaic efficiency of liquid products is calculated by following equation:

$$FE_{liquid} = \frac{cV \cdot ne \times 6.022 \times 10^{23}}{\frac{Q}{e}}$$

c is the concentration of product. V is the total volume of cathodic electrolyte. n is the quantity of e^- transferred to product formation. e is electron. Q is the number of transfer charge.

Partial current density is calculated based on the following equation:

$$j = j_{total} \times FE$$

j_{total} is the cell current. FE is the Faradaic efficiency of each product.

CHAPTER IV. RESULTS and DISCUSSION

PART I - MORPHOLOGY and STRUCTURE

CHARACTERIZATIONS

The morphology and structure of CuO NSs, g-C₃N₄, and CuO/g-C₃N₄ composites were confirmed using FESEM. It can be seen that a large number of CuO nanosheets of varying lengths were synthesized in Figure 4.1 (a), with an average width of about 300 nm. In Figure 4.1 (b), pure g-C₃N₄ is composed of irregular and loose aggregates of sheet-like structures. The lamellae formed as a result of the thermal breakdown of urea fracture while producing a large number of pores, and this rough appearance confers a very high functionalization on the g-C₃N₄ sheets. Figure 4.1 (c) demonstrates that when it comes to the CuO/g-C₃N₄ composites, it is evident that the particles with smooth surfaces in connected sheets of agglomerates are considered as CuO NSs loaded on the g-C₃N₄ matrix. The particles were deposited uniformly on the carbon fibers, although some agglomeration of particles was observed (Figure 4.1 (d)). In Figure 4.1 (e), the particles on carbon paper shows no obvious morphological changes compared to before coating, and only the size decreased, indicating that the ultrasonic dispersion process did not destroy the structure of the catalysts and CuO/g-C₃N₄ has a strong stability. However, the electrochemical reduction leads to further dispersion and regular dense arrangement of the particles (Figure 4.1 (f)). The newly created nanoparticles have a particle size of only about 100 nm, and the exposure of more active centers facilitates the coupling of C-C bonds. A similar phenomenon is observed on CuO NSs loaded carbon paper (Figure S1). The corresponding

EDS spectra (Figure 4.2 (f)) indicate that the composites consist of C, N, O, and Cu elements. Meanwhile, the corresponding elemental mapping (Figure 4.2 (b)-(e)) also shows that the O, N, C, and Cu atoms are evenly distributed throughout the composite, indicating the emergence of the CuO/g-C₃N₄ structure and the close-contact between them.

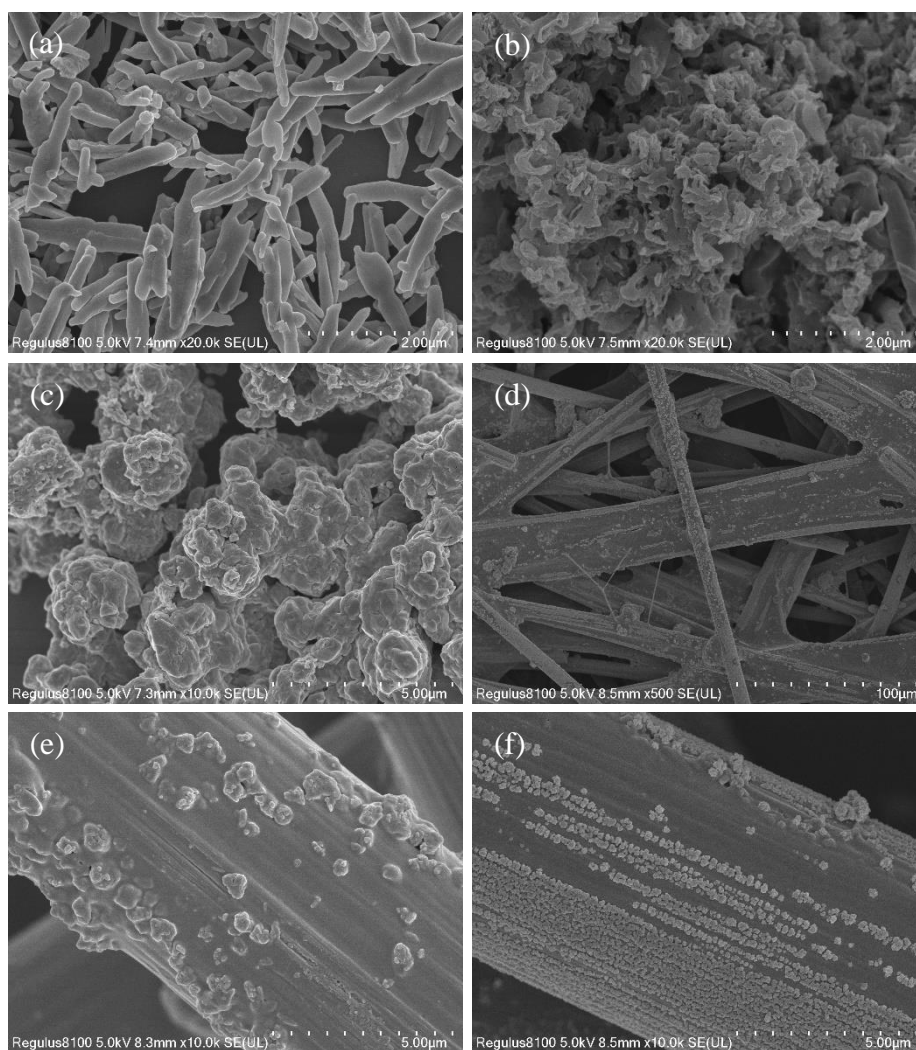


Figure 4.1 FESEM images of (a) CuO NSs, (b) pure g-C₃N₄, (c) CuO/g-C₃N₄, CuO/g-C₃N₄ loaded on carbon paper (d and e) before reduction and (f) after 2 h reduction.

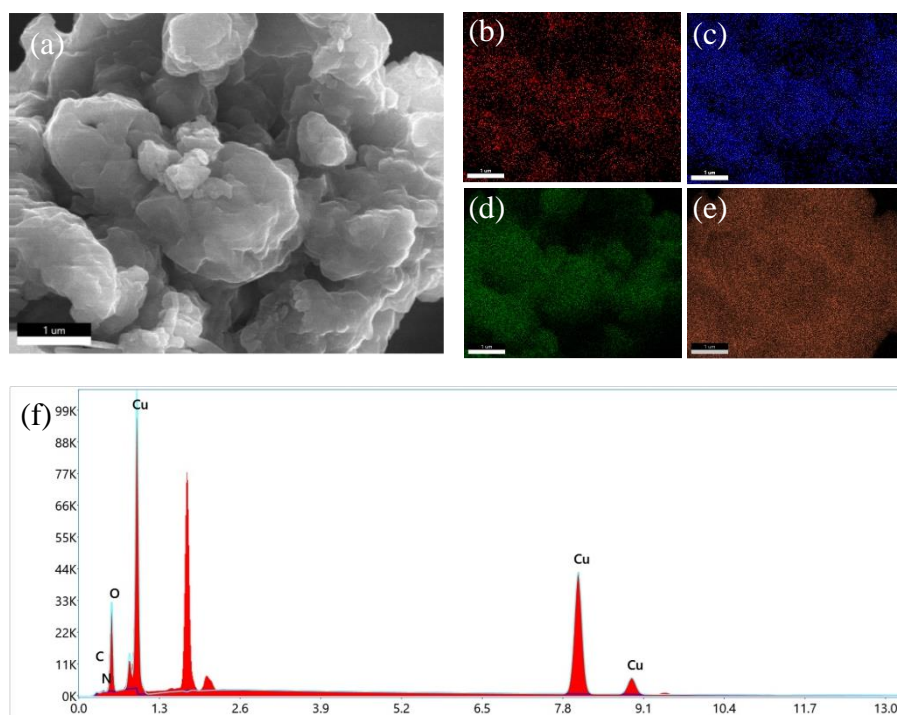


Figure 4.2 (a) SEM image, and elemental mapping of (b) C, (c) N, (d) O (e) Cu, and (f) EDS spectroscopy of CuO/g-C₃N₄.

TEM has been used to more clearly view the microstructure and morphology of simple g-C₃N₄ sheets, CuO NSs, and CuO/g-C₃N₄ hybrids. We can see that the g-C₃N₄ sheet shows a folded two dimensional sheet with a single or several layers (Figure 4.3 (a)). This particular structure leads to a great surface area, acting as a support to bind other particles. The TEM images of CuO NSs (Figure 4.3 (b)) show clear long lamellar shapes and CuO SPs (Figure 4.3 (c)) show nanoparticles about 40 nm respectively. Meanwhile, Figure 4.3 (d) depicts a clear outline of g-C₃N₄ with CuO coating its surface. The HRTEM image of CuO in Figure 4.3 (e) shows the presence of two different interplanar distances, 0.231 and 0.255 nm, referring to the two standard CuO planes: (200) and (002) respectively. Likewise, the selected area electron diffraction (SAED)

pattern of CuO/g-C₃N₄ was obtained, as shown in Figure 4.3 (f). The diffraction rings from center to edge separately denote CuO (001), CuO (002), CuO (200), CuO (111) and CuO (-202), illustrating a highly crystallized CuO structure. These results demonstrate that the CuO sample in the prepared composite is composed of polycrystals.

The crystal phase of the synthesized catalysts was revealed by the XRD patterns. According to Figure 4.4, the (100) and (002) diffraction planes of the graphitic materials correspond to the two typical diffraction peaks of pure g-C₃N₄ at 13.08° and 27.17°, which are brought on by the in-plane structure of the tri-s-triazine motifs and the interlayer stacking of conjugated aromatic rings (Mao et al., 2017). In terms of CuO NSs, the main peaks at 32.50°, 35.50°, 38.73°, 38.96° and 48.73° can be indexed to the crystal facets (-110), (002), (111), (200) and (-202) of CuO (JCPDS # 45-0937). CuO/g-C₃N₄ composite allows for the observation of both the g-C₃N₄ and CuO diffraction peaks, proving that the two elements coexist in the material. The lack of any additional distinctive peaks reveals the high purity of the samples right after preparation.

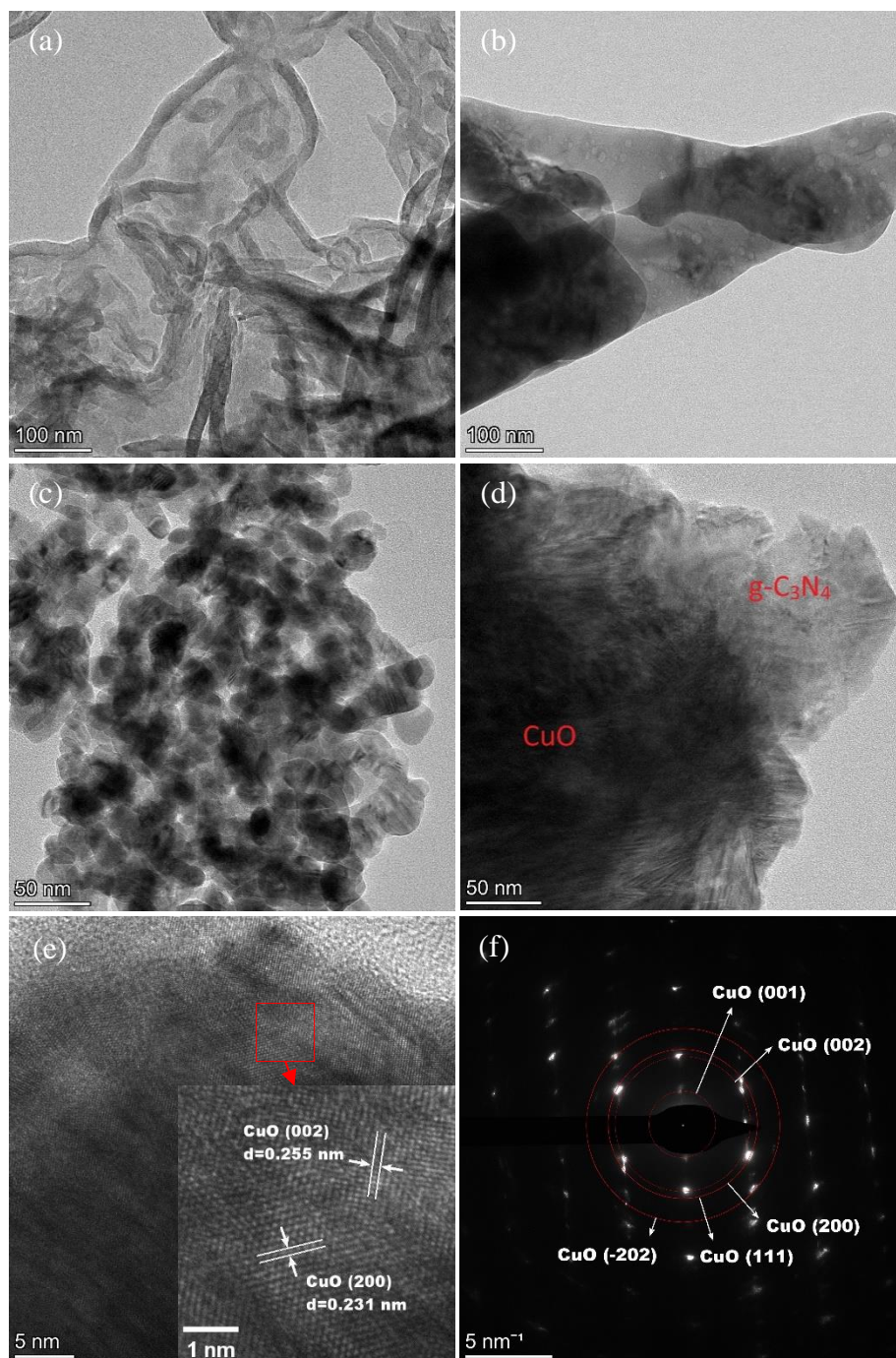


Figure 4.3 TEM images of (a) g-C₃N₄, (b) CuO NSs, (c) CuO SPs, (d) CuO/g-C₃N₄ and HRTEM and SAED patterns of CuO/g-C₃N₄ (e and f).

To further assess the phase formation of each component and to ascertain the existence of the functional groups bonded to the layer of the catalysts, the FTIR

spectra of three catalysts: CuO/g-C₃N₄, g-C₃N₄ and CuO NSs are shown in Figure 4.5. The broad band at about 3180 cm⁻¹ for g-C₃N₄ is caused by N-H stretches. The cluster bands between 1248 and 1631 cm⁻¹ can be classified as the classic stretching mode of C-N heterocycles, in terms of g-C₃N₄, fully condensed bridging units C-NH-C or trigonal units C-N(-C)-C. The heptazine ring system is the source of the 805 cm⁻¹ sharp peak. The distinctive bands seen in CuO NSs at 425 cm⁻¹ correspond to the CuO Au mode, and at a slightly higher wavenumber position, i.e. 496 cm⁻¹ and 605 cm⁻¹, is Bu mode and other Bu mode, respectively. The peak of Cu-O stretching vibration is also very obvious, vibration along the [101] direction, is at 496 cm⁻¹. Another high-frequency mode at 605 cm⁻¹ may be attributed to the perpendicular [101] direction. The absorption peak at 1630 cm⁻¹ conforms to HOH bending mode and peak at 3435 cm⁻¹ conforms to O-H stretching vibration. Both of them reflect adsorbed water molecules, since the nanocrystalline materials possess considerable specific surface area, leading to the absorption of moisture in the lattice. The common peaks in the spectra of g-C₃N₄ and CuO/g-C₃N₄ as well as that of CuO NSs and CuO/g-C₃N₄ are due to the contribution from the g-C₃N₄ and CuO phase (Bhattacharjee and Ahmaruzzaman, 2015, Li et al., 2010, Kliche and Popovic, 1990, Zheng and Liu, 2007).

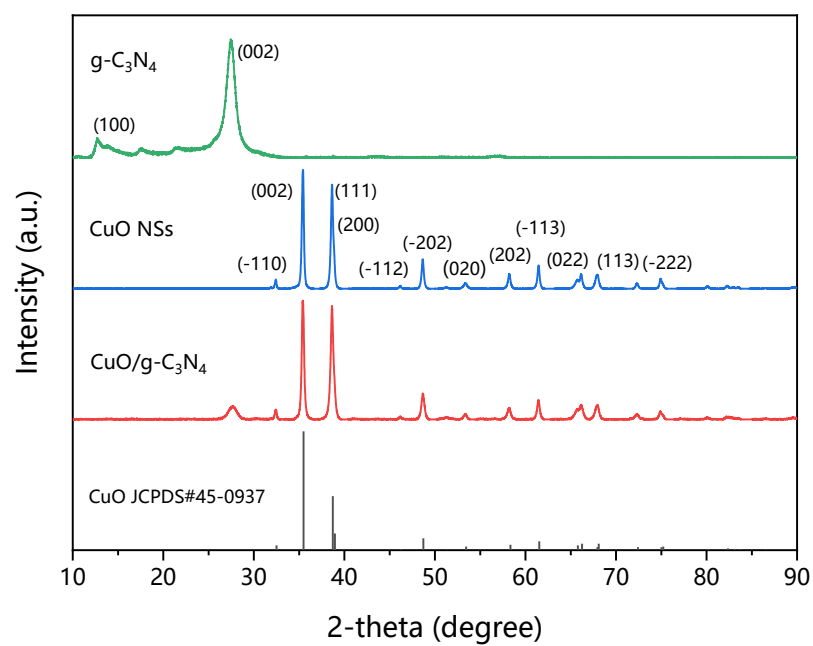


Figure 4.4 XRD patterns for g-C₃N₄, CuO NSs and CuO/g-C₃N₄.

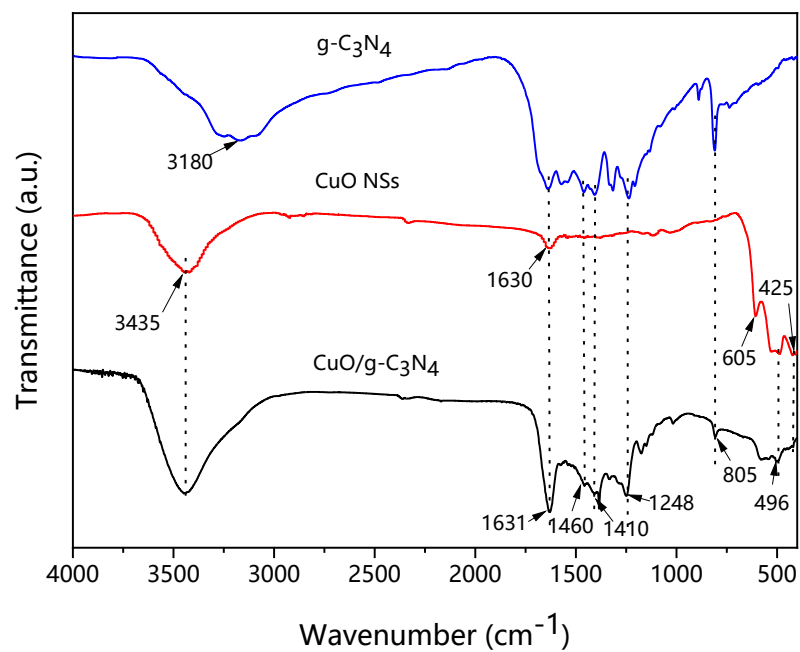


Figure 4.5 FTIR spectra of g-C₃N₄, CuO NSs and CuO/g-C₃N₄.

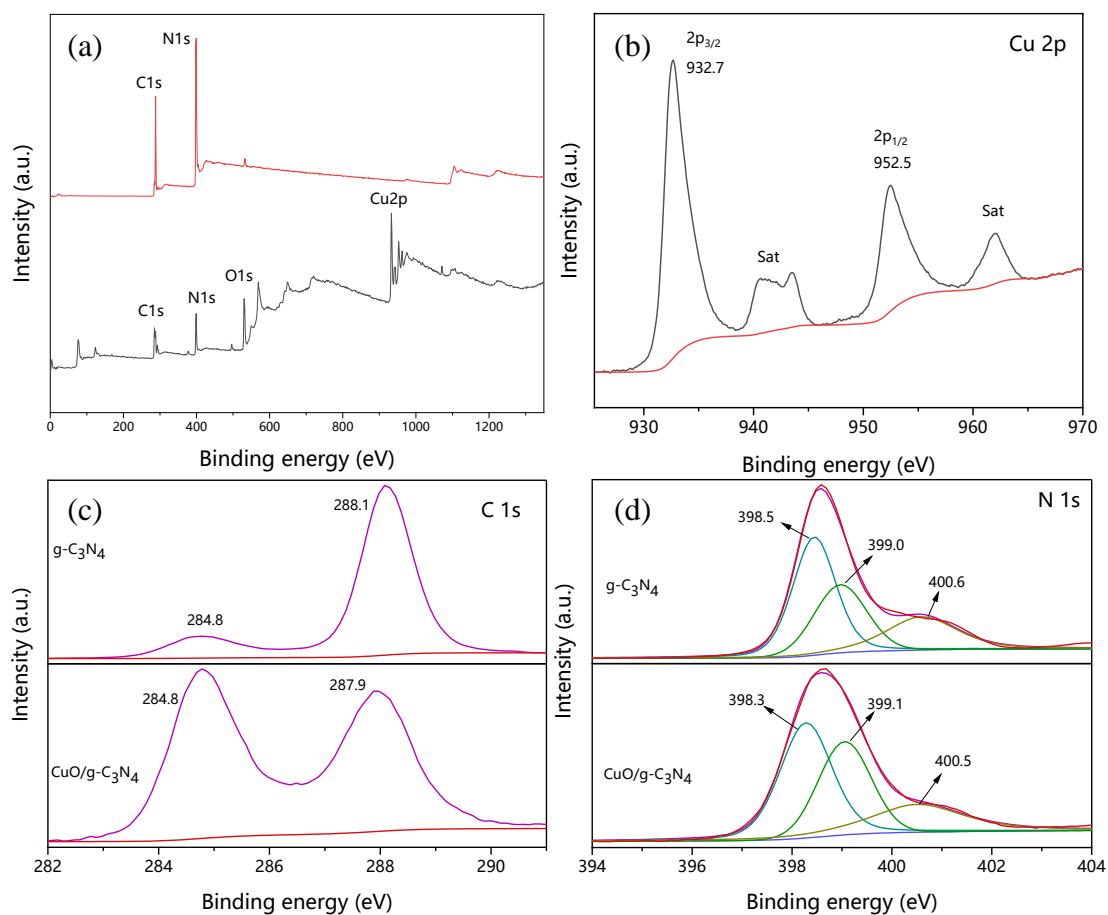


Figure 4.6 XPS spectra of $g\text{-C}_3\text{N}_4$ and $\text{CuO}/g\text{-C}_3\text{N}_4$: (a) full scan, (b) Cu 2p, (c) C 1s, (d) N 1s.

The elemental compositions of $g\text{-C}_3\text{N}_4$ and $\text{CuO}/g\text{-C}_3\text{N}_4$ were examined by XPS spectroscopy and the binding energies obtained for each of them were compared. The investigated spectra in Figure 4.6 (a) confirm all anticipated elements are present, namely N 1s, C 1s for $g\text{-C}_3\text{N}_4$ and O 1s, Cu 2p, N 1s, and C 1s for $\text{CuO}/g\text{-C}_3\text{N}_4$. In Figure 4.6 (b), Cu 2p high-resolution peak of composite $\text{CuO}/g\text{-C}_3\text{N}_4$ was studied. The pattern of $\text{CuO}/g\text{-C}_3\text{N}_4$ with a couple of peaks discovered at 932.7 and 952.5 eV that are associated with two typical energy levels of copper: $2p_{3/2}$ and $2p_{1/2}$. CuO crystals are present according to the nearly 20 eV spin-orbit energy difference. This also indicates that the Cu in

the sample is in the +II oxidation state. The small peaks at about 940 ~ 945 eV are satellite peaks, which are generally seen in Cu ions in the oxidation state of +II. Furthermore, in Figure 4.6 (c), a C 1s binding energy peak is assigned at 284.8 eV for both g-C₃N₄ and CuO/g-C₃N₄, belonging to the C=N sp² bond and the interaction of the metal oxide with g-C₃N₄ in the composite. Similarly, on the s-triazine ring of graphitic nitride for g-C₃N₄ and CuO/g-C₃N₄, there are sp² N-C=N bonds, which can be represented by the C 1s peaks at 288.1 and 287.9 eV. Assigned to the graphitic N, pyrrolic N, and pyridine N, respectively, the g-C₃N₄ N 1s peak can be deconvoluted into three fitted peaks at 400.6, 399.0 and 398.5 eV. Pyridine N binding energy in the CuO/g-C₃N₄ sample (398.3 eV) is 0.2 eV lower than it is in pure g-C₃N₄ (398.5 eV), impacting the interaction between the two molecules at the interface (Figure 4.6 (d)). According to DFT calculations, this effect reduces the free energy of the initial hydrogenation step of CO₂ reduction, i.e. CO₂ to *COOH, which can be attributed to the enhanced adsorption of *CO by g-C₃N₄. In the *CO adsorption step, the distance of the element N which is an adsorption center, and C on the intermediate *CO, is much smaller than that of the other nitrogen-doped carbon materials, and this can also be seen from the calculation that the bond length of the CO triple bond (112.8 pm) is stretched to converge to the double bond length (115.6 pm). This leads to a significant decrease in the free energy of the reaction in this step. The subsequent reactions give rise to intermediates such as *OCH₂, *CH₂OH, etc., which in turn produce a variety of C₂ products. This process shows the migration of the original Cu-intermediate C active center from Cu to C in g-C₃N₄, depending on the reaction free energy at different sites. This two-center mechanism induces the transfer of CO₂ to multi-carbon compounds

(Duan, 2018, Zhao et al., 2019, Li et al., 2019, Fu et al., 2018b, Cao et al., 2014, Sun et al., 2015).

The surface characteristics of the nano-adsorbent can be identified using BET, which is regarded as an important analysis. It is directly related to the adsorbent's adsorption capacity. The obtained isotherm has been classified as a type III isotherm with mesoporous characteristics by the International Union of Pure and Applied Chemistry (IUPAC). (Figure 4.7 (a) and (b)). BET surface area of g-C₃N₄ and CuO SPs as obtained are 87.6 m²/g and 37.7 m²/g, and CuO NSs is 7.62 m²/g. Meanwhile, BET surface area of CuO/g-C₃N₄ as obtained is 11.2 m²/g. It is inferred that because CuO nanosheets are attached to the pores of g-C₃N₄, the specific surface area CuO/g-C₃N₄ samples are reduced compared with pure g-C₃N₄. Compared to CuO SPs, the specific surface area of CuO/g-C₃N₄ is smaller and it can be assumed that the specific surface area is not a determinant of catalytic performance.

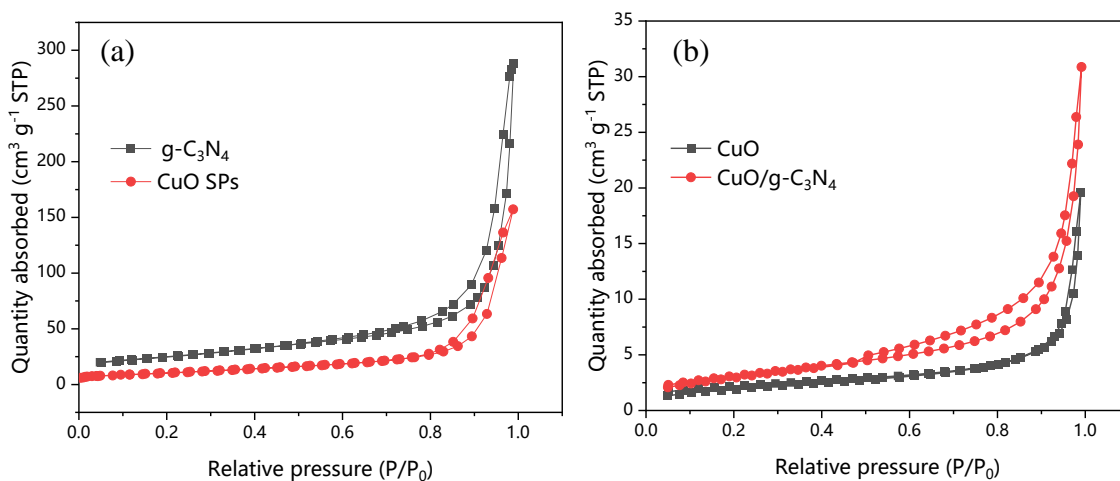


Figure 4.7 N₂ adsorption-desorption isotherms of (a) g-C₃N₄ and CuO SPs, (b) CuO NSs and CuO/g-C₃N₄.

CHAPTER V. RESULTS and DISCUSSION

PART II - ELECTROCHEMICAL

MEASUREMENTS

5.1 Electrochemical Activity Tests

LSV curves of CuO SPs, CuO NSs and CuO/g-C₃N₄ catalysts in Ar- and CO₂-saturated 0.1 M KHCO₃ solutions are displayed (Figure 5.1). In the CO₂-saturated electrolyte, obviously, all of the investigated catalysts show higher current densities compared to those in the Ar-saturated electrolyte, demonstrating their great inherent activity for electrochemical CO₂R. Under the same solution condition, CuO/g-C₃N₄ also exhibited a smaller onset potential than CuO NSs and CuO SPs. And CuO/g-C₃N₄ also exhibits a noticeably improved current density from onset potential to -2.5 V vs. RHE, relative to the other two catalysts, thus implying its higher CO₂RR performance.

To provide understanding into the CO₂R mechanism on the CuO/g-C₃N₄ catalysts surface, Tafel curves for the overpotential-log (C₂ current density) were plotted. Figure 5.2 was gained by fitting the Tafel equation, the overpotential η is equal to $m \times \log(i) + n$, where i is the applied current density and m is what we focus on: Tafel slope. Tafel slope, which symbolizes the section of the strong polarization region in the polarization curve, can be used to further examine the CuO/g-C₃N₄ catalyst's intrinsic activity in the electrochemical CO₂R process. The slopes show that the rate of CO₂R

increases more rapidly with growing potential. Then, the slopes of the curves for CuO/g-C₃N₄, CuO NSs and CuO SPs were 17.2 mV·dec⁻¹, 27.8 mV·dec⁻¹ and 33.6 mV·dec⁻¹. Compared with CuO NSs and CuO SPs, the slopes of CuO/g-C₃N₄ exhibit a significant decrease, which is further evidence of the better intrinsic properties of the CuO/g-C₃N₄ surface. However, the Tafel slope of the catalysts CuO/g-C₃N₄ rises rapidly to 98.3 mV dec⁻¹ over a larger overpotential range, which shows a qualitative change in the electrochemical CO₂RR process after the overpotential achieves 0.35 V. The slope values above indicate a change in the CO₂ electroreduction's limiting elements. First, as the voltage applied to the electrode increases, the segment of the CuO catalyst is turned easily to Cu₂O and Cu after gaining electrons. This change causes the catalyst structure, like kinks, sidewalls, nanocrystal clusters and angles, which are favorable for the reaction, to disappear, reducing its catalytic performance. In addition, the rate at which reactants and products of reactions are mass transferred within the macroporous structure of catalysts during the electroreduction reaction becomes a significant reaction-limiting factor as overpotential rises, which leads to a sharp increase in the Tafel slopes (Hu et al., 2021).

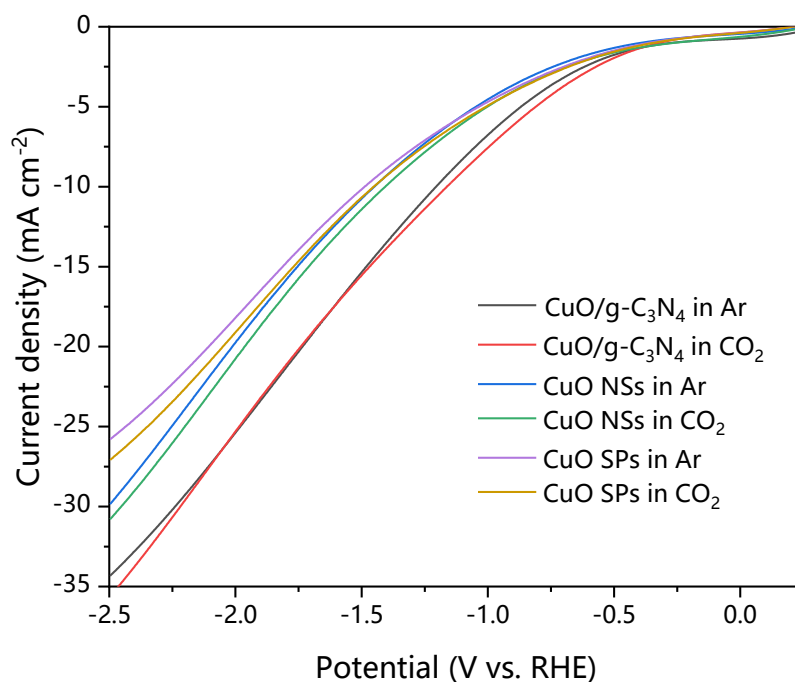


Figure 5.1 LSV curves of CuO SPs, CuO NSs and CuO/g-C₃N₄ catalysts with a scan rate of 10 mV·s⁻¹ in Ar- and CO₂-saturated 0.1 M KHCO₃ solution.

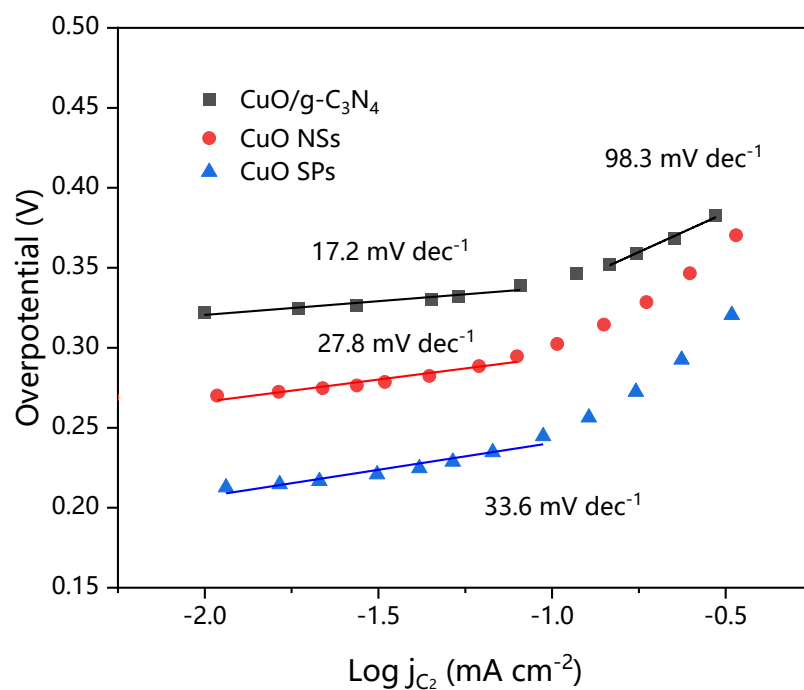


Figure 5.2 Tafel slope calculation curves of CuO SPs, CuO NSs and CuO/g-C₃N₄ in CO₂-saturated KHCO₃ solution.

EIS measurements were also performed in CO₂-saturated KHCO₃ solution to further investigate the effect of conductivity on electrochemical CO₂R. The results obtained are illustrated using Nyquist plots. According to Figure 5.3, the low value of the x-axis, i.e. before the semicircle, indicates the solution resistance (R_s), and the radius of the fitted arc represents the charge transfer resistance (R_{ct}). At the open circuit potential, the semicircle of the CuO/g-C₃N₄ electrode is smaller than that of the CuO NSs electrode, and both are significantly smaller than the CuO SPs. An equivalent circuit was fitted using the Randles circuit, which consists of the active solution resistance with the constant phase angle element (CPE) and R_{ct} plus the Warburg element (W) in parallel combination in series (Figure S4). The fitting results (Table S2) clearly show that the CuO NSs electrode (702.5 Ω) has a higher charge transfer resistance than the CuO/g-C₃N₄ electrode (361.8 Ω) and a lower charge transfer resistance than the CuO SPs (1722 Ω). The EIS results confirm the high conductivity of the CuO nanosheets, while g-C₃N₄ further enhances the electrocatalytic activity for CO₂ reduction, reflecting the improved charge transfer process at the interface of electrode and electrolyte in the CuO/g-C₃N₄ system.

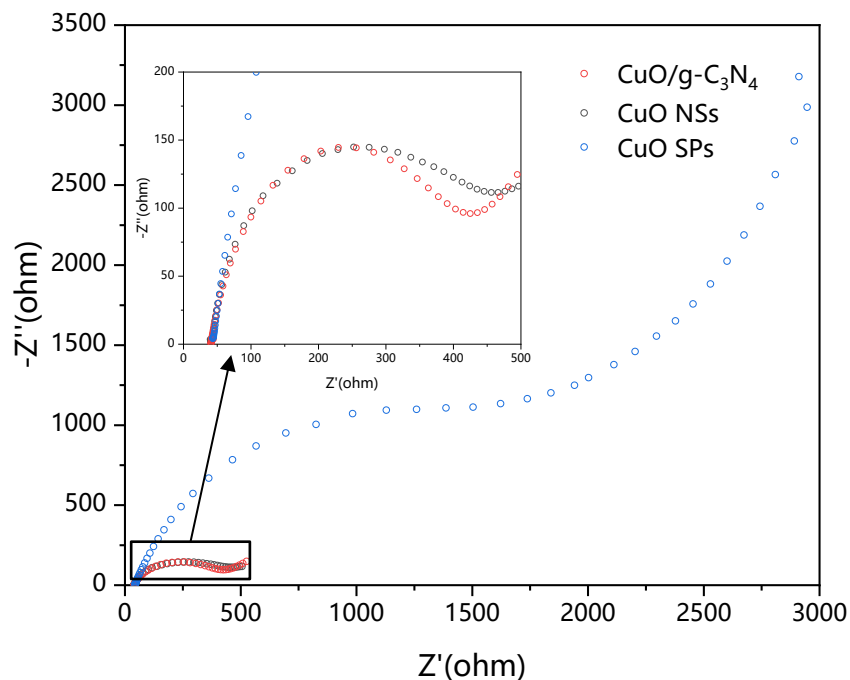


Figure 5.3 EIS spectra of CuO SPs, CuO NSs and CuO/g-C₃N₄ in CO₂-saturated KHCO₃ solution. The enlarged Nyquist plots for the high frequency region are displayed in the inset.

The ECSA of CuO SPs, CuO NSs and CuO/g-C₃N₄ electrodes were studied by contrasting the corresponding C_{dl} (double-layer capacitance). CVs of these three electrodes were run in a potential range of 50~60 mV vs. RHE at various scan rates (starting from 20 to 120 $\text{mV}\cdot\text{s}^{-1}$) (Figure S5), and the slope of non-faradaic capacitive current (current density at 55 mV) versus scan rate was used to calculate the C_{dl} value. According to the formula $\text{ECSA} = C_{dl}/C_s$, ECSA is proportional to C_{dl} , so bigger C_{dl} means larger ECSA. In Figure 5.4 and Table S3, we can see that the C_{dl} of CuO/g-C₃N₄ ($55.7 \mu\text{F}\cdot\text{cm}^{-2}$) is much higher than that of CuO NSs ($39.3 \mu\text{F}\cdot\text{cm}^{-2}$), indicating that CuO/g-C₃N₄ has more exposed active sites and a larger electrochemical active surface area, which is advantageous for boosting the CO₂ reduction activity. This also

proves that the larger active surface area is caused by the g-C₃N₄ carrier. Meanwhile, the C_{dl} of CuO NSs are larger than those of CuO SPs (23.1 μF·cm⁻²), suggesting that the nanosheets of CuO provide a larger active surface area than commercial spherical nanoparticles of CuO.

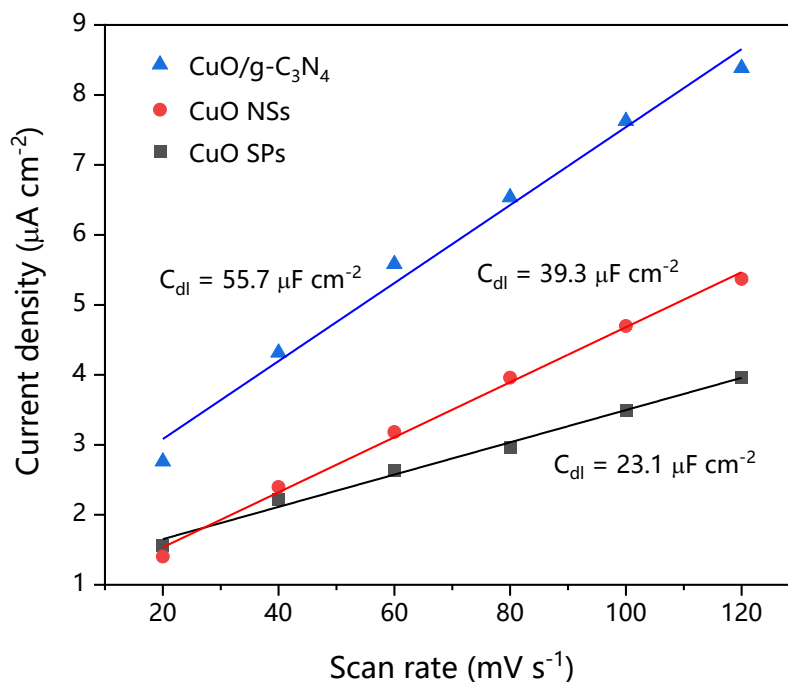


Figure 5.4 Capacitive current at OCP as a function of scan rate for CuO SPs, CuO NSs and CuO/g-C₃N₄ electrodes.

5.2 Electrochemical CO₂ Reduction Performance Tests

Further, the CO₂RR gaseous products distribution of CuO SPs, CuO NSs and CuO/g-C₃N₄ were comparatively studied at a potential region of -0.8 ~ -1.2 V vs. RHE (Figure 5.5). As shown in Figure 5.5 (a), CuO SPs consistently prefer CH₄ production in all testing potential regions (-0.8 to -1.2 V vs. RHE), while C₂H₄ selectivity is really low (< 20%). This result indicates that regardless of the applied potentials, the C-C coupling activity of CuO SPs is not very high.

Comparatively to CuO SPs, where it is not higher than 5% at any applied potentials, the Faradaic efficiency of CH₄ is suppressed for CuO NSs. At the best potential of -1.0 V vs. RHE, the C₂H₄ production increase from 16.5 % to 31.7 %, and some ethane is formed as well (Figure 5.5 (b)). However, for CuO/g-C₃N₄ electrocatalysts, the CH₄ and CO productions are further considerably suppressed, totaling less than 6 % at -1.0 V vs. RHE, as Figure 5.5 (c) shows. Meanwhile, the CuO NSs catalyst has an 8.1 % Faradaic efficiency of C₁ gaseous products at the same potential. In the meantime, the C₂H₄ selectivity in CuO/g-C₃N₄ is significantly improved, whereas the H₂ production from the HER side reaction is clearly weakened. Particularly at -1.0 V vs. RHE, the C₂H₄ Faradaic efficiency reach as high as 37.0 %, which is accompanied with Faradaic efficiency for H₂ formation as 25.8 %. A very small amount of HCOOH (8.8 %) is also detected at -1.0 V vs. RHE in the liquid product. Ethanol was reliably detected at -0.8 ~ -1.2 V vs. RHE. At -0.8 ~ -1.0V vs. RHE, its Faradaic efficiency varies in a small range of 27.3 ~ 28.2 %. The Faradaic efficiency for C₂ products is 64.7 % for CuO/g-C₃N₄ under the respective optimal potential for C₂ electroproduction. Compared to CuO SPs, CuO NSs and other catalysts in the literature (Table 5.1), CuO/g-C₃N₄ catalysts achieve a further improvement in C₂ selectivity, suggesting that g-C₃N₄ carrier drives the electrochemical reduction of CO₂ to C₂ products.

Partial current density for C₂ formation is a crucial factor when assessing the performance of an electrode for the CO₂RR to C₂ products, because it considers both electrode activity and selectivity. Figure 5.6 (a) compares the

geometric partial current densities for H₂ formation at various electrodes. Overall, negative potential shifts cause the electrode to reach a higher H₂ partial current density. At each potential, the H₂ formation rate at the electrodes follows the trend: CuO/g-C₃N₄ < Cu NSs < CuO SPs, illustrating H₂ production from the competing HER was well controlled on CuO/g-C₃N₄ electrode. However, the partial current density of C₂H₄ shows very different results in Figure 5.6 (b). The curve increased from -0.8 to -1.0 V vs. RHE, followed by the decrease of current density from -1.0 to -1.2 V vs. RHE in general. The maximum C₂H₄ partial current density occurred in CuO/g-C₃N₄, reaching 14.0 mA·cm⁻². A similar trend could be seen in Figure 5.6 (c): -1.0 V vs. RHE for the best C₂ partial current density (24.5 mA cm⁻²).

CuO/g-C₃N₄ has excellent activity and selectivity in addition to having decent stability. Its chronoamperometric response is shown in Figure 5.7 when polarized for two hours at -1.0 V (corresponding to its maximum C₂H₄ selectivity). The total cathodic current density trend is really stable, and even remains at 37.0 mA·cm⁻² at the terminal of the stability test. Its corresponding C₂H₄ selectivity experiences an initial increase then retains over 37.0 % throughout the test.

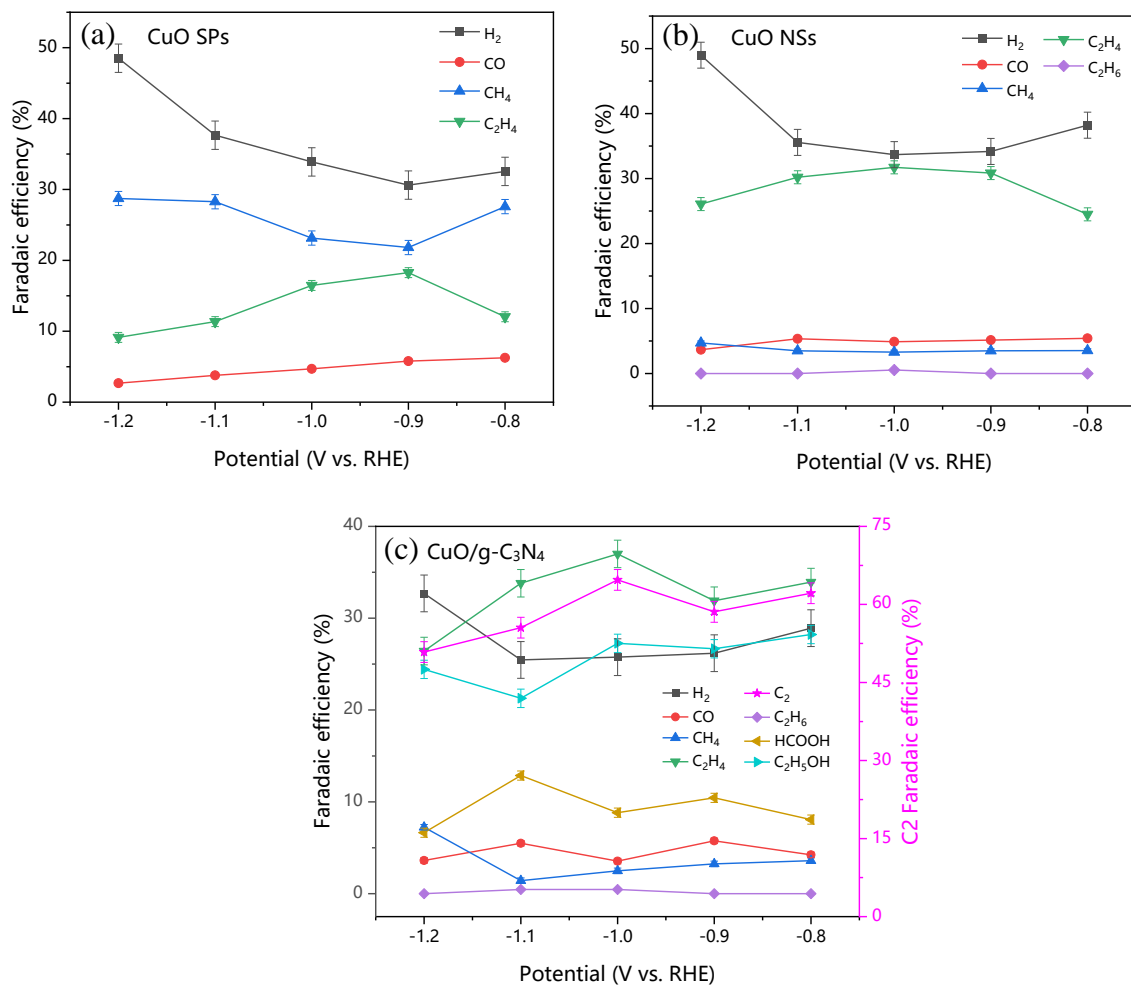


Figure 5.5 Faradaic efficiency of CO₂ electroreduction products as a function of potential. (a) CuO NSs, (b) CuO SPs and (c) CuO/g-C₃N₄. Electrolyte: CO₂-saturated 0.1 M KHCO₃ solution.

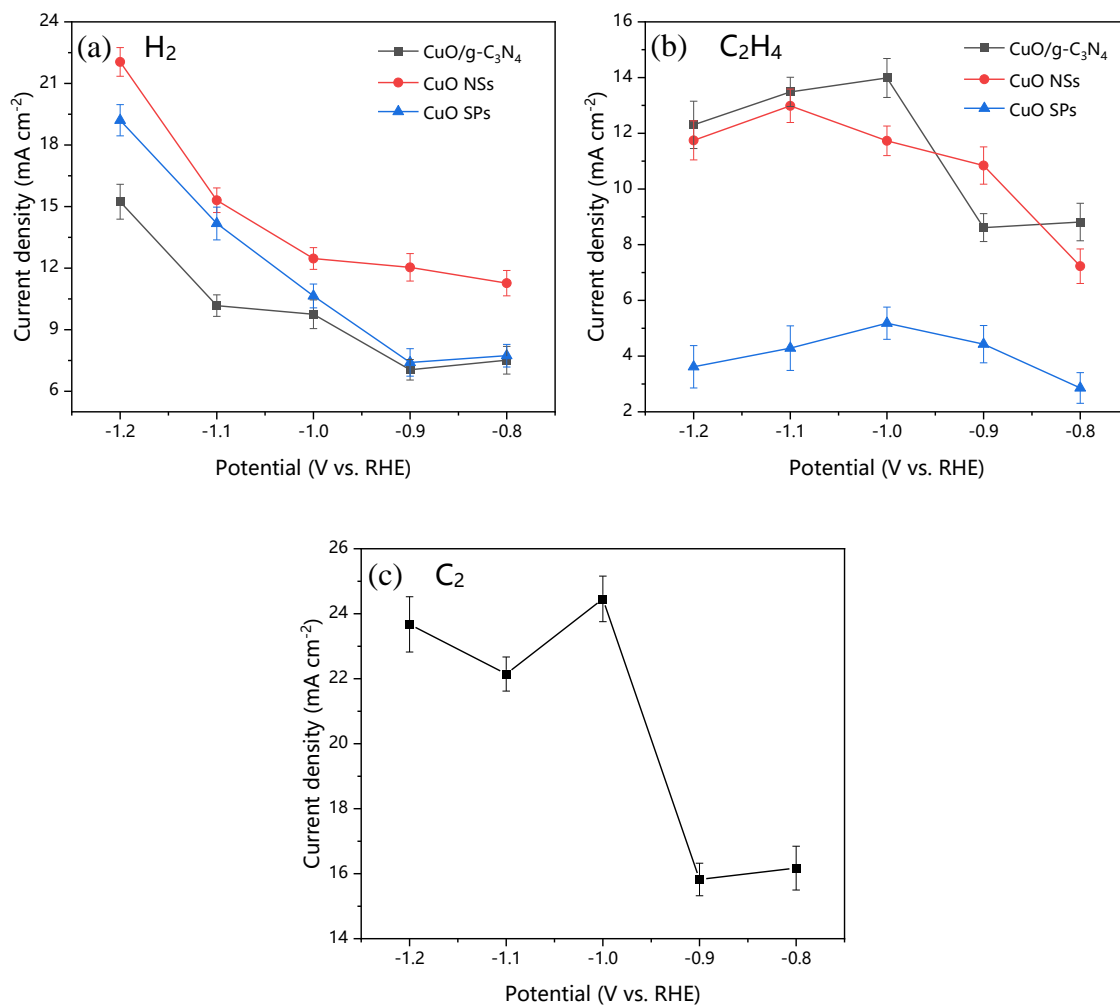


Figure 5.6 Partial current density of the products from CO₂ reductions on each catalyst. (a) H₂, (b) C₂H₄ and (c) C₂ for CuO/g-C₃N₄. Electrolyte: CO₂-saturated 0.1 M KHCO₃ solution.

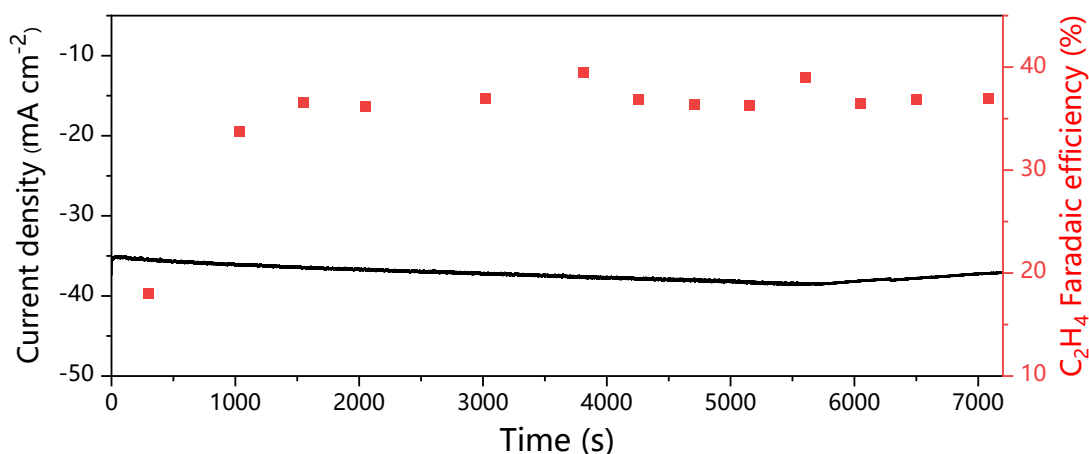


Figure 5.7 Stability test for CuO/g-C₃N₄ at -1.0 V vs. RHE.

Table 5.1 Comparison of various catalysts for CO₂ electroreduction.

Catalyst	Product	Electrolyte	Potential (V vs. RHE)	Faradaic efficiency (%)	Current density (mA cm ⁻²)	Ref.
CuO/g-C ₃ N ₄	C ₂ H ₄	0.1 M KHCO ₃	-1.0	37.0	14.0	This work
	C ₂	0.1 M KHCO ₃	-1.0	64.7	24.5	
Cu NDs	C ₂ H ₄	0.1 M KHCO ₃	-1.2	22.3	10	(Wu et al., 2020)
HPR-LDH	C ₂ H ₄	0.1 M KHCO ₃	-1.1	36.0	4.2	(Altaf et al., 2020)
Cu ₂ O thin films	C ₂ H ₄	0.1 M KHCO ₃	-0.98	31.0	13.3	(Handoko et al., 2016)
CuZn alloy	C ₂ H ₄	0.1 M KHCO ₃	-1.1	33.3	2.01	(Feng et al., 2018)
Prism-Cu	C ₂ H ₄	0.1 M KHCO ₃	-1.15	30	12	(Jeon et al., 2018)
Cu ₂ O-derived Cu	C ₂ H ₄	0.1 M KHCO ₃	-0.98	43	13.3	(Handoko et al., 2016)
CuS ₂ -Cu-V	C ₂ & C ₂₊	0.1 M KHCO ₃	-0.95	23	7.3	(Zhuang et al., 2018)
Cu ₂ (OH)Cl	C ₂ & C ₂₊	0.1 M	-1.20	52	31	(De Luna et al.,

		KHCO ₃				2018)
Cu NPs	C ₂ & C ₂₊	0.1 M KHCO ₃	-0.75	50	10	(Kim et al., 2017)
Cu(Ag-20) ₂₀	C ₂ & C ₂₊	0.1 M KHCO ₃	-1.1	31.4	7.9	(Ting et al., 2020)
Cu foil	C ₂ & C ₂₊	0.1 M KHCO ₃	-1.0	60	40	(Jiang et al., 2018b)
Cu ₂ O-derived particles	C ₂ & C ₂₊	0.1 M KHCO ₃	-1.18	54.4	31.2	(Torelli et al., 2016)
CuX (X = Cl, Br, or I)	C ₂ & C ₂₊	0.1 M KHCO ₃	-1.11	72.6	47.2	(Kim and Palmore, 2020)

CHAPTER VI. CONCLUSION and FUTURE

WORK

Electrochemical CO₂R has been challenged by low selectivity for multi-carbon products, difficult suppression of side reactions and poor stability. In order to better improve the performance of CO₂RR, a graphite phase carbon nitride loaded copper oxide composite (CuO/g-C₃N₄) was designed and synthesized to improve the selectivity of electrochemical CO₂R for ethylene and C₂. A series of physicochemical characterization methods were conducted to study morphology and chemical structure composition, following by electrochemical performance study and analysis using electrochemical characterization methods. The main conclusions are as follows. The CuO/g-C₃N₄ composite was synthesized by wet chemically assisted hydrothermal treatment. The structure and morphology of the catalysts were demonstrated by SEM/EDS, TEM, HRTEM, XPS, XRD, FTIR, BET, etc. It was proved that the composite is based on g-C₃N₄ with homogeneous distribution of polycrystalline copper oxide on it. Then, the composite showed a high Faradaic efficiency of 37.0 % for C₂H₄ in 0.1 M KHCO₃ electrolyte solution at -1.0 V vs. RHE with a current density of about 14 mA·cm⁻², which has a significant advantage over pure CuO nanosheets alone (31.7 %, 11.7 mA·cm⁻²) and spherical CuO particles (18.3 %, 5.2 mA·cm⁻²). Meanwhile, the total Faradaic efficiency of the CuO/g-C₃N₄ for C₂ is even 64.7 %, indicating a synergistic promotion between CuO and g-C₃N₄. This work provides an effective strategy to improve the selectivity and activity of C₂ generation by electrocatalytic CO₂ through synergistic effect.

The electroreduction of CO₂ to C₂ and C₂₊ products is an important way to reuse CO₂ and will remain a research area of great interest in the future. The selectivity of CO₂ to a specific C₂ or C₂₊ product is not yet very high and the reaction pathways are not well defined, so there is still a great potential for the development of this field. Based on my literature research and experimental experience on CO₂RR, I have the following perspectives on the research area.

1) The catalytic performance of two-dimensional materials loaded with copper-based catalytic materials needs to be further improved. By changing the preparation process conditions and doping with new metallic or non-metallic elements, the microstructure and composition of the active species are regulated to form large specific surface area, high density and highly active sites to achieve great selectivity for specific products. At the same time, further surface modification, etching, doping of nitrogen-doped carbon containing boron, phosphorus and other groups are needed to explore the catalyst conformational relationships and to lay the foundation for the development of new efficient catalytic materials.

2) Copper-based catalysts are currently the only category which is capable of reducing CO₂ to C₂ and C₂₊ products, and therefore researches related to copper-based catalysts are priority to improve product selectivity. Factors that affect the CO₂R performance of copper-based catalysts include copper valence, morphology, and defect sites, but how each factor affects the CO₂R activity of copper is not very clear. Especially for metal catalysts at the nanoscale, monitoring the atomic and electronic structure changes under actual operating conditions is essential for a better understanding of the active centers and the reaction mechanism. Due to the complexity of the electrode and solid-liquid

interface, the structural characterization of electrocatalysts before and after the reaction is still mainly based on non-in situ characterization. Non-in situ characterization does not adequately characterize the true active sites of the catalysts and can limit the understanding of the reaction mechanism, especially for the complex CO₂RR. Therefore, more in situ characterization tools must be developed for future CO₂R studies. Many researchers have already made significant progress in in situ characterization tools for electrocatalytic systems, such as in situ XAS and quasi-in situ XPS. However, these in situ characterization tools are still not mature enough and have not been widely used in electrocatalyst research.

3) The development of reactors is an important direction for CO₂R research. From the perspective of industrial scale-up, CO₂R not only needs to maintain a high selectivity (> 90%) for specific products, but also needs to maintain a fast reaction generation rate, i.e., to have a large reaction current. However, the conventional H-type reaction cell is limited by the CO₂ mass transfer and its reaction current is generally below 40 mA, which is difficult to meet the scaling-up requirements. Therefore, new types of reactors such as flow cell reactors are gradually attracting the attention of researchers, and their application in CO₂R will further promote the development of the research field.

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APPENDIX

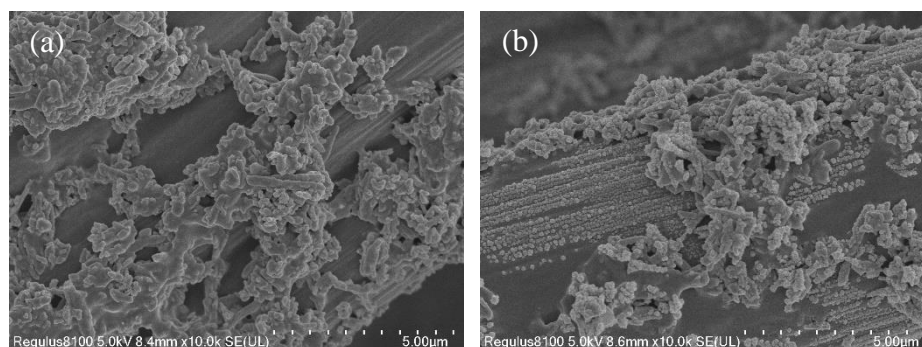


Figure S1. CuO NSs loaded on carbon paper (a) before reaction and (b) after 2 h reaction.

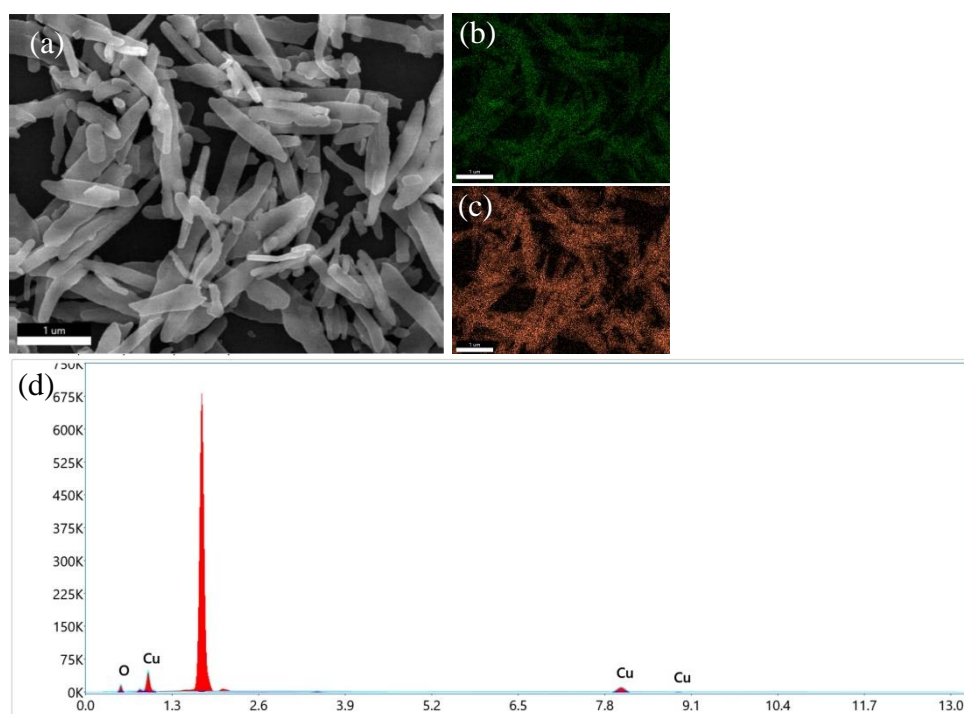


Figure S2. (a) SEM image, and elemental mapping of (b) O, (c) Cu, and (d) EDS spectroscopy of CuO NSs.

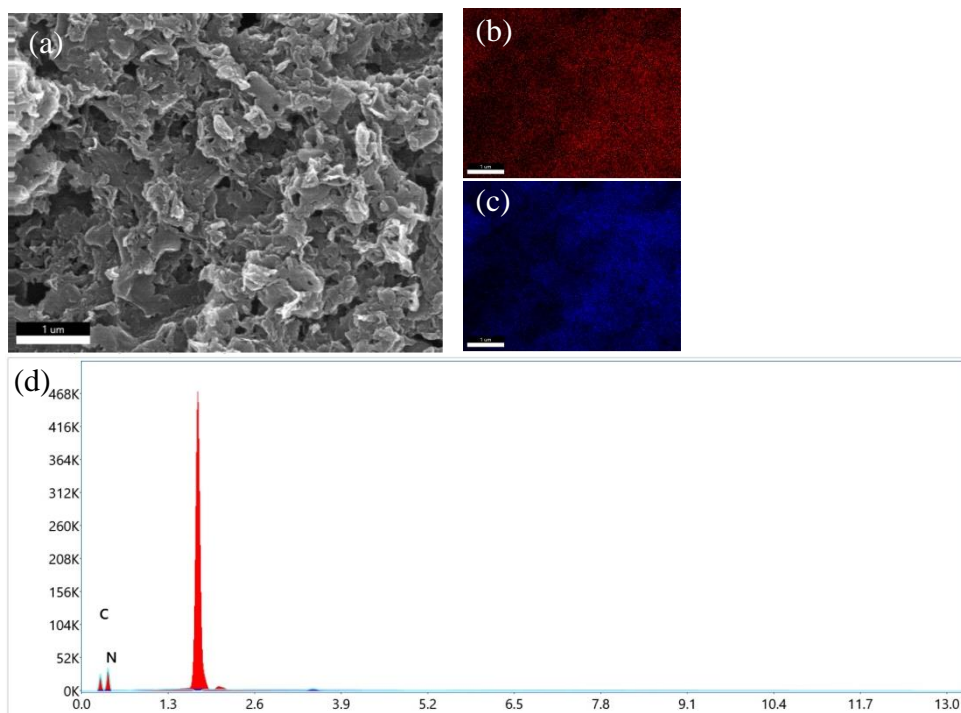


Figure S3. (a) SEM image, and elemental mapping of (b) C, (c) N, and (d) EDS spectroscopy of g-C₃N₄.

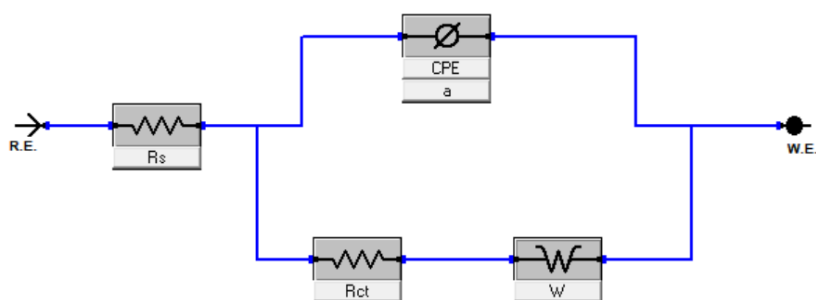


Figure S4. EIS equivalent circuit of CuO SPs, CuO NSs and CuO/g-C₃N₄ in CO₂-saturated KHCO₃ solution.

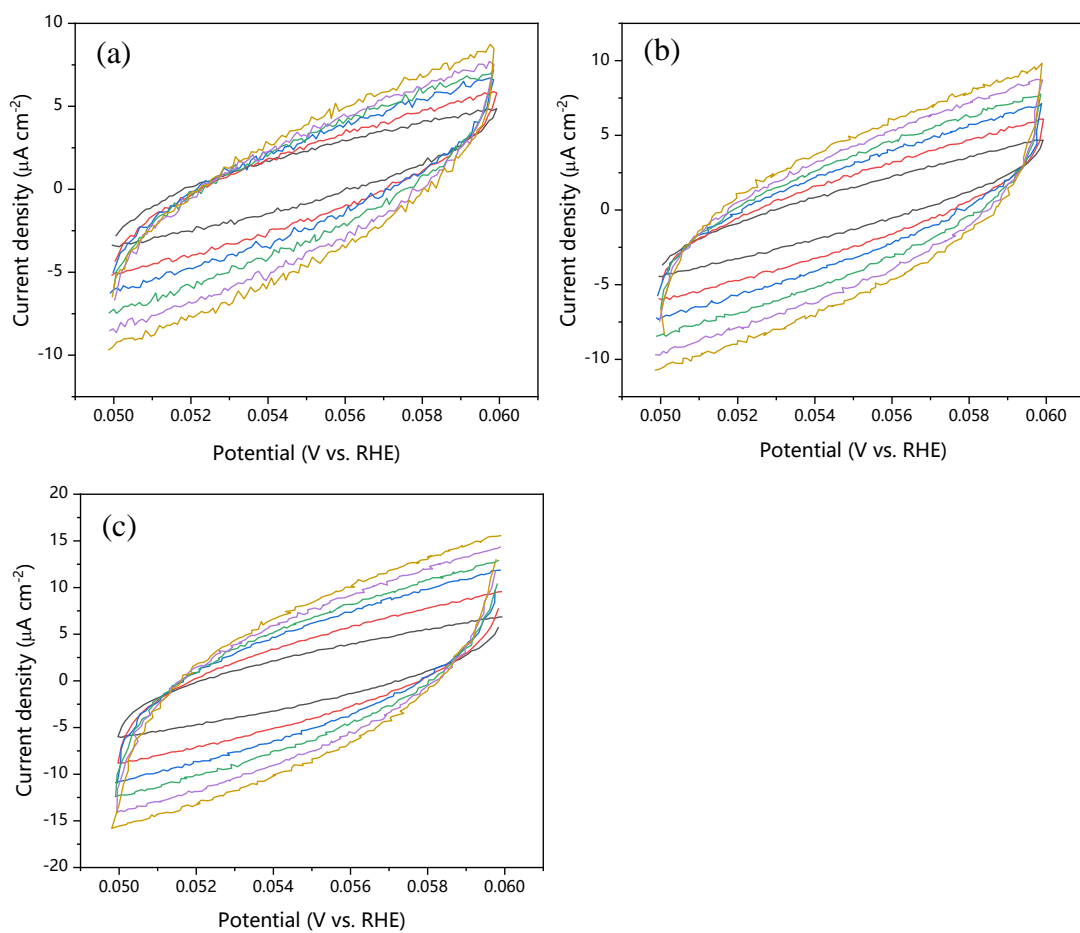


Figure S5. CVs of (a) CuO SPs, (b) CuO NSs and (c) CuO/g-C₃N₄ electrodes at different scan rates ($20 \sim 120 \text{ mV} \cdot \text{s}^{-1}$) in the potential range of $50 \sim 60 \text{ mV}$ vs. RHE.

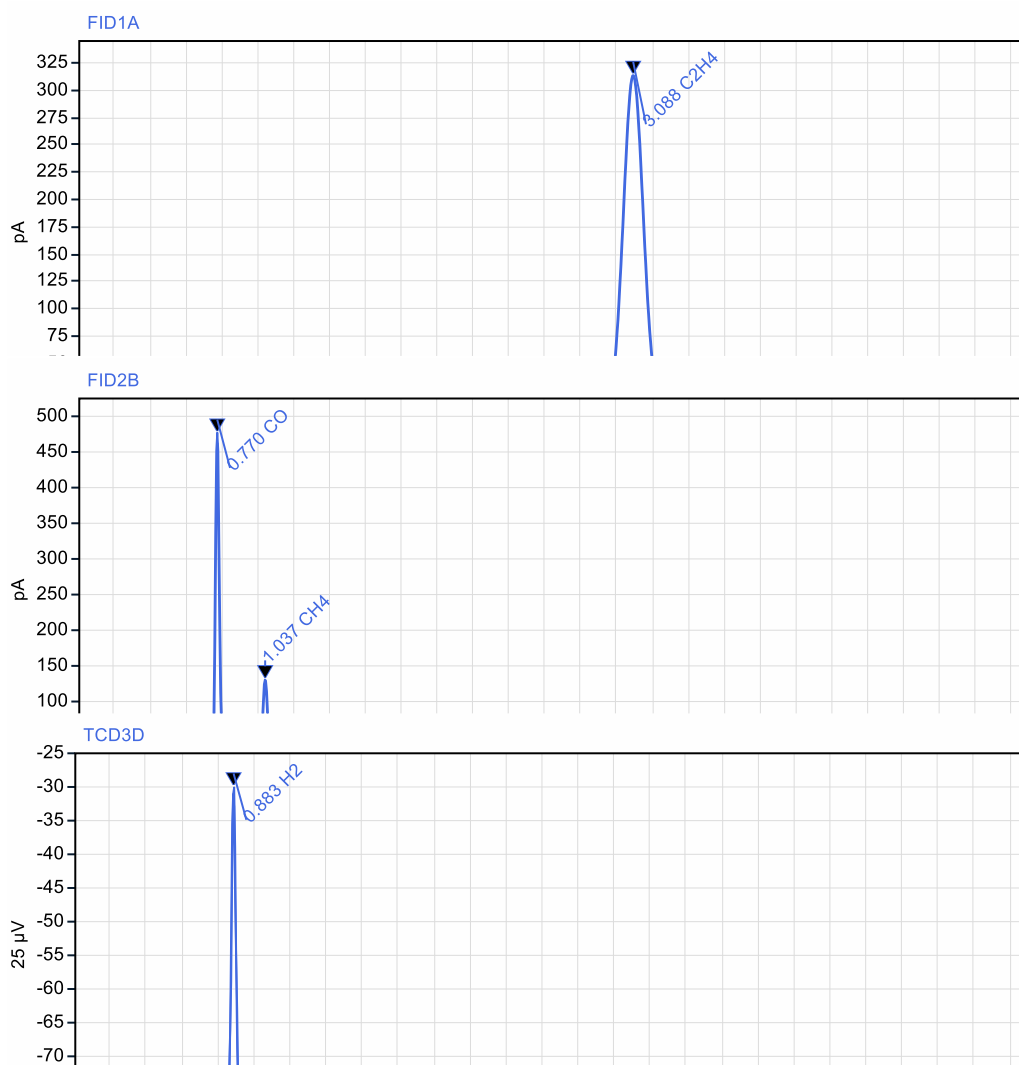


Figure S6. Representative GC-FID and GC-TCD chromatograms of CuO/g-C₃N₄.

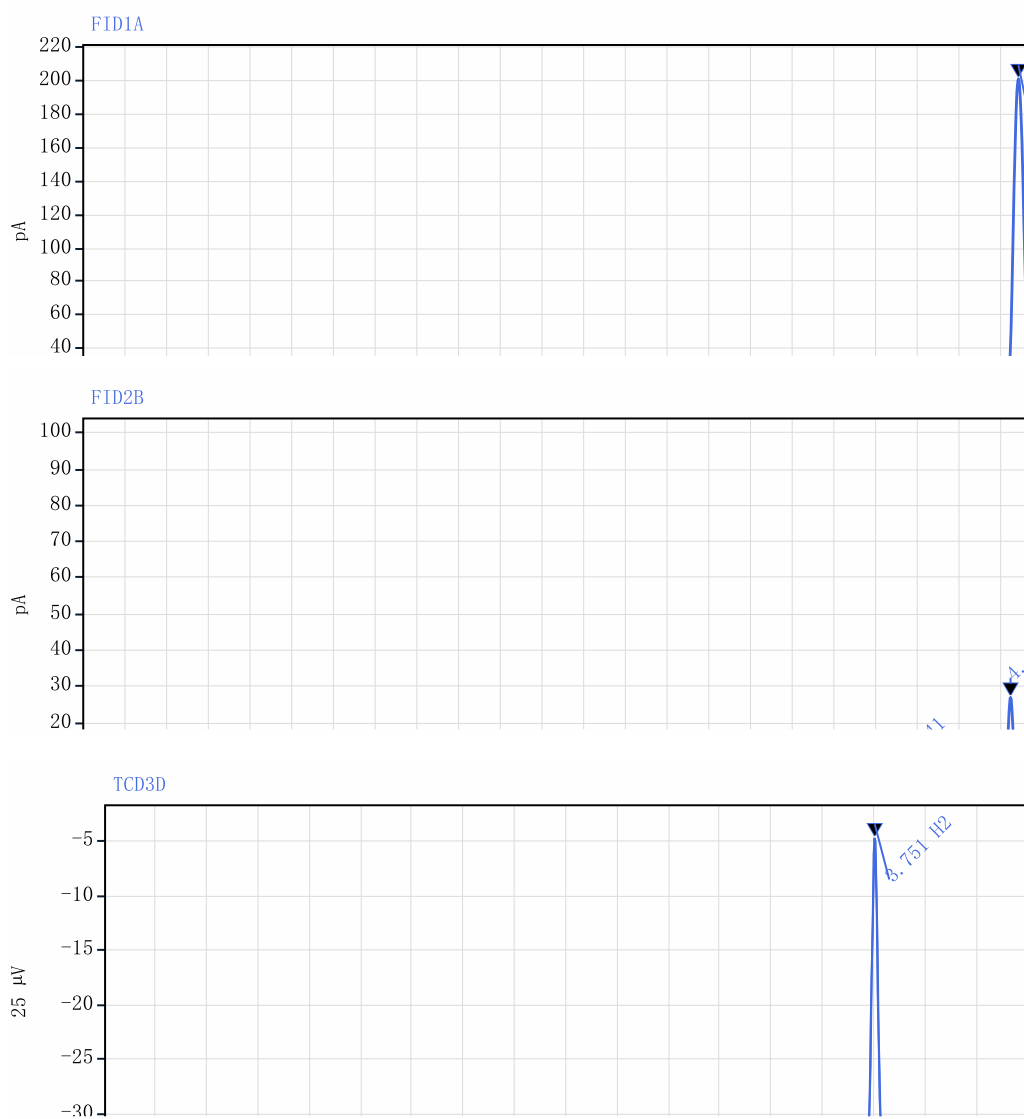


Figure S7. Representative GC-FID and GC-TCD chromatograms of CuO NSs.

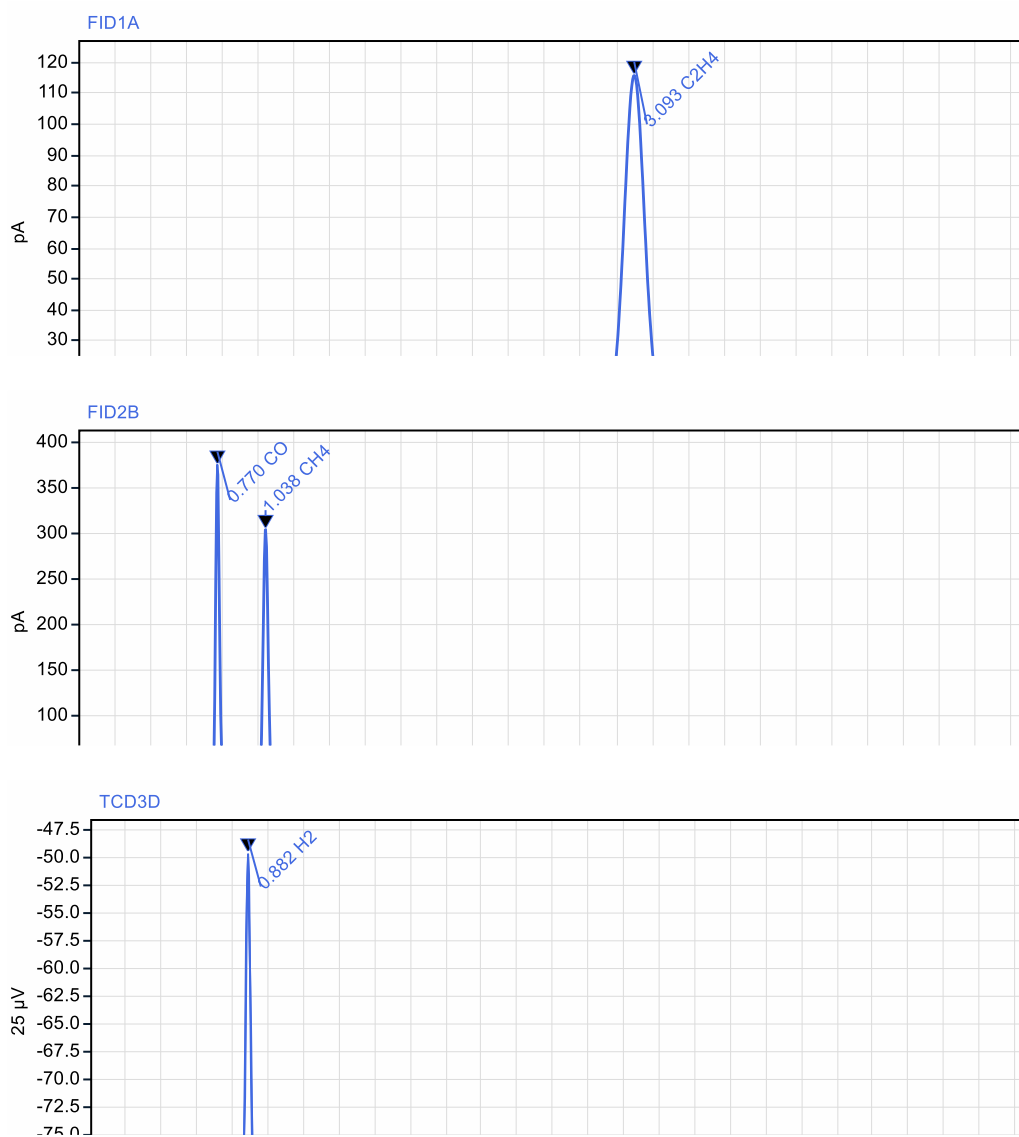


Figure S8. Representative GC-FID and GC-TCD chromatograms of CuO SPs.

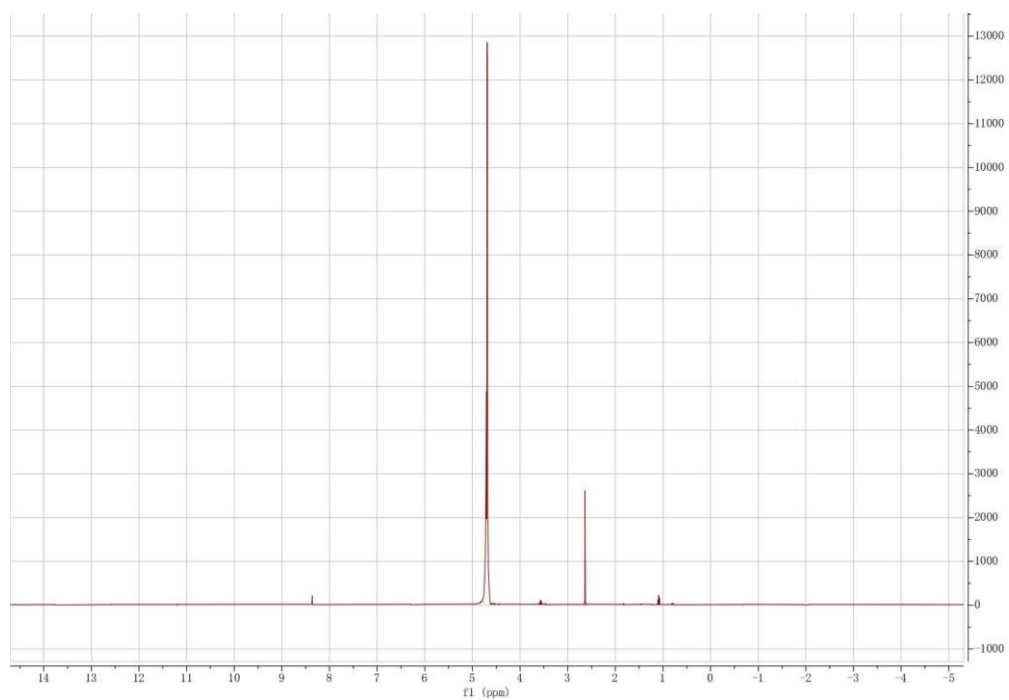


Figure S9. Representative ^1H NMR spectrum for the liquid solution of $\text{CuO/g-C}_3\text{N}_4$ that collected after 2 h CO_2RR .

Table S1. Fitting results of Tafel slope curves of CuO SPs, CuO NSs and CuO/g-C₃N₄ in CO₂-saturated KHCO₃ solution.

Electrode	Slope value	Standard error of slope	Intercept value	Standard error of intercept	R ²
CuO/g-C ₃ N ₄	0.01719	0.00265	0.35492	0.00405	0.91350
CuO NSs	0.02781	0.00301	0.32184	0.00301	0.93425
CuO SPs	0.03361	0.00389	0.27414	0.00583	0.92555

Table S2. Parameters of EIS equivalent circuit of CuO SPs, CuO NSs and CuO/g-C₃N₄ in CO₂-saturated KHCO₃ solution.

Electrode	R _s (ohm)	R _{et} (ohm)	W (S*s ^{0.5})	CPE (S*s ^a)	a
CuO/g-C ₃ N ₄	40.65	361.8	6.539*10 ⁻³	101.0*10 ⁻⁶	0.8251
CuO NSs	45.89	702.5	1.169*10 ⁻³	70.96*10 ⁻⁶	0.8445
CuO SPs	43.45	1722	0.296*10 ⁻³	8.731*10 ⁻⁶	0.8547

Table S3. Fitting results of capacitive current of CuO SPs, CuO NSs and CuO/g-C₃N₄ at OCP.

Electrode	Slope value	Standard error of slope	Intercept value	Standard error of intercept	R ²
CuO/g-C ₃ N ₄	0.05572	0.00319	1.96813	0.24813	0.98709
CuO NSs	0.03931	0.00124	0.74973	0.09668	0.99603
CuO SPs	0.02306	0.00101	1.1912	0.07902	0.99231